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(54) **Furanyl insecticide**

Furanylinspektizide

Insecticide furanyl

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|------------------------|------------------------|
| <b>EP-A- 0 192 060</b> | <b>EP-A- 0 493 369</b> |
| <b>EP-A- 0 595 125</b> | <b>WO-A-91/04965</b>   |

**Description****BACKGROUND OF THE INVENTION**5    **(i) Field of the Invention**

The present invention relates to novel (tetrahydro-3-furanyl)methylamine derivatives, insecticides containing the derivatives as an effective ingredient and intermediates thereof.

10    **(ii) Description of the Prior Art**

Heretofore, a lot of amine compounds having a nitromethylene group, a nitroimino group or a cyanoimino group have been known (Japanese Patent Laid-Open Nos. 070468/1989, 171/1990, 157308/1991 and 154741/1992, and others). In these publications, there is a description that the amine compounds which contain a heterocyclic group in their molecule show an insecticidal activity. However, when the present inventors synthesized these compounds and examined their insecticidal activity, it was found that not all of the amine derivatives having a heterocyclic group showed insecticidal activity. In other words, compounds showing a noticeable activity among the compounds described in these publications are limited to the amine derivatives having a thiazolylmethyl or pyridylmethyl group as the heterocyclic group, and this fact is described in J. Pesticide Sci. 18 41 (1993) and others. Further, the compounds which are planned to commercialize at present are only the derivatives having a pyridylmethyl group as the heterocyclic group.

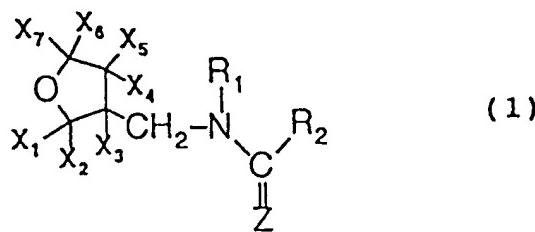
20    EP-A-0 192 060 discloses nitroimino- and/or nitroethylene imidazolidines having insecticidal activity. Amongst others, nitroethylene imidazolidine derivatives are disclosed possessing tetrahydrofuran rings as heterocyclic ring.

**SUMMARY OF THE INVENTION**

25    Accordingly, it is an object of the present invention to provide amine derivatives having a nitromethylene group, a nitroimino group or a cyanoimino group, which are low-toxic and show excellent insecticidal activity without having the above-mentioned pyridylmethyl group or thiazolylmethyl group as the heterocyclic group.

30    The present inventors earnestly investigated so as to solve the above-mentioned problems and, as a result, have found that novel (tetrahydro-3-furanyl)-methylamine derivatives of the formula (1) have an excellent insecticidal activity even in the absence of a pyridylmethyl group or a thiazolylmethyl group in their molecular structure. On the basis of the finding, they have completed the present invention.

35    According to the present invention, there are provided (tetrahydro-3-furanyl)methylamine derivatives represented by a formula (1):



40    45    where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> represent each a hydrogen atom or an alkyl group having from 1 to 4 carbon atoms; R<sub>1</sub> represents a hydrogen atom, an alkyl group having from 1 to 5 carbon atoms, an alkenyl group having 3 carbon atoms, a benzyl group, an alkoxyalkyl group having from 2 to 4 carbon atoms (in its whole group), an alkyloxycarbonyl group having from 1 to 3 carbon atoms in its alkyloxy portion, a phenoxy carbonyl group, an alkylcarbonyl group having from 1 to 6 carbon atoms in its alkyl portion, an alkenylcarbonyl group having from 2 to 3 carbon atoms in its alkenyl portion, a cycloalkylcarbonyl group having from 3 to 6 carbon atoms in its cycloalkyl portion, a benzoyl group, a benzoyl group substituted by 1 to 3 alkyl group(s) having from 1 to 4 carbon atoms, a benzoyl group substituted by 1 to 3 halogen atom(s), a 2-furanylcarbonyl group or an N,N-dimethylcarbamoyl group; R<sub>2</sub> represents a hydrogen atom, an amino group, a methyl group, an alkylamino group having from 1 to 5 carbon atoms, a di-substituted alkylamino group having from 2 to 5 carbon atoms (in its whole group), a 1-pyrrolidinyl group, an alkenylamino group having 3 carbon atoms, an alkynylamino group having 3 carbon atoms, a methoxyamino group, an alkoxyalkylamino group having from 2 to 4 carbon atoms (in its whole group), a methylthio group or -N(Y<sub>1</sub>)Y<sub>2</sub> (where Y<sub>1</sub> represents an alkyloxycarbonyl group having from 1 to 3 carbon atoms in its alkyloxy portion, a phenoxy carbonyl group, an alkylcarbonyl group having from 1 to 6 carbon atoms in its alkyl portion, an alkenylcarbonyl group having from 2 to 3 carbon atoms in its alkenyl portion, a

cycloalkylcarbonyl group having from 3 to 6 carbon atoms in its cycloalkyl portion, a benzoyl group, a benzoyl group substituted by 1 to 3 alkyl group(s) having from 1 to 4 carbon atoms, a benzoyl group substituted by 1 to 3 halogen atom(s), a 2-furanylcarbonyl group, an N,N-dimethylcarbamoyl group, a (tetrahydro-3-furanyl)methyl group or a benzyl group, and Y<sub>2</sub> represents a hydrogen atom or an alkyl group having from 1 to 5 carbon atoms); and Z represents =N-NO<sub>2</sub>, =CH-NO<sub>2</sub> or =N-CN; insecticides containing the derivatives as an effective ingredient; and intermediates for producing the compounds of the formula

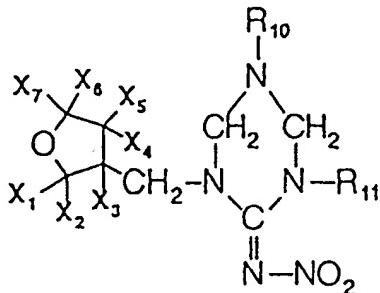
(1) represented by a formula (2):

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(2)



25 where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> represent each a hydrogen atom or an alkyl group having from 1 to 4 carbon atoms; R<sub>10</sub> represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group; and R<sub>11</sub> represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group.

30 The novel (tetrahydro-3-furanyl)methylamine derivatives of the formula (1) according to the invention are excellent compounds having a high insecticidal power and broad insecticidal spectrum. Further, agricultural chemicals containing the novel (tetrahydro-3-furanyl)-methylamine derivatives of the formula (1) according to the invention have outstanding characteristics as insecticides and hence are useful.

#### DETAILED DESCRIPTION OF THE INVENTION

35 Specific examples of the alkyl group for X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, and X<sub>7</sub> in the above formulae (1) and (2) include a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, a tert-butyl group, and the like, preferably a methyl group.

Specific examples of the alkyl group for R<sub>1</sub> include a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a sec-butyl group, a tert-butyl group, an n-pentyl group, and the like.

40 Specific examples of the alkenyl group for R<sub>1</sub> include a 1-propenyl group, a 2-propenyl group, and the like.

Specific examples of the alkoxyalkyl group for R<sub>1</sub> include a methoxymethyl group, an ethoxymethyl group, an n-propoxymethyl group, an iso-propoxymethyl group, a methoxyethyl group, an ethoxyethyl group, and the like.

Specific examples of the alkyloxycarbonyl group for R<sub>1</sub> include a methyloxycarbonyl group, an ethyloxycarbonyl group, an n-propyloxycarbonyl group, an iso-propyloxycarbonyl group, and the like.

45 Specific examples of the alkylcarbonyl group for R<sub>1</sub> include a methylcarbonyl group, an ethylcarbonyl group, an n-propylcarbonyl group, an iso-propylcarbonyl group, an n-butylcarbonyl group, an iso-butylcarbonyl group, a sec-butylcarbonyl group, a tert-butylcarbonyl group, an n-pentylcarbonyl group, an n-hexylcarbonyl group, and the like.

Specific examples of the alkenylcarbonyl group for R<sub>1</sub> include a vinylcarbonyl group, a 1-methyl-vinylcarbonyl group, and the like.

50 Specific examples of the cycloalkylcarbonyl group for R<sub>1</sub> include a cyclopropylcarbonyl group, a cyclobutylcarbonyl group, a cyclopentylcarbonyl group, a cyclohexylcarbonyl group, and the like.

Specific examples of the benzoyl group substituted by alkyl group(s) for R<sub>1</sub> include a 2-methylbenzoyl group, a 3-methylbenzoyl group, a 4-methylbenzoyl group, a 4-tert-butylbenzoyl group, and the like.

55 Specific examples of the benzoyl group substituted by 1 to 3 halogen atom(s) for R<sub>1</sub> include a 2-chlorobenzoyl group, a 3-chlorobenzoyl group, a 4-chlorobenzoyl group, a 3,4-dichloro-benzoyl group, a 4-fluorobenzoyl group, and the like.

Although R<sub>1</sub> can take various substituents as described above, it is preferably a hydrogen atom, an alkylcarbonyl group having from 1 to 4 carbon atoms or a cyclopropylcarbonyl group.

Specific examples of the alkylamino group for R<sub>2</sub> include a methylamino group, an ethylamino group, an n-propylamino group, an iso-propylamino group, an n-butylamino group, an iso-butylamino group, a sec-butylamino group, a tert-butylamino group, an n-pentylamino group, and the like, preferably a methylamino group.

5 Specific examples of the di-substituted alkylamino group for R<sub>2</sub> include a dimethylamino group, a diethylamino group, an N-methyl-N-ethylamino group, an N-methyl-N-n-propylamino group, an N-methyl-N-n-butylamino group, and the like, preferably a dimethylamino group.

Specific examples of the alkenylamino group for R<sub>2</sub> include a 1-propenylamino group, a 2-propenylamino group, and the like.

Specific examples of the alkynylamino group for R<sub>2</sub> include a propargylamino group, and the like.

10 Specific examples of the alkoxyalkylamino group for R<sub>2</sub> include a methoxymethylamino group, an ethoxymethylamino group, an n-propoxymethylamino group, an iso-propoxymethylamino group, a methoxyethylamino group, an ethoxyethylamino group, and the like.

Specific examples of the alkyloxycarbonyl group denoted by Y<sub>1</sub> for R<sub>2</sub> include a methyloxycarbonyl group, an ethyloxycarbonyl group, an n-propyloxycarbonyl group, an iso-propyloxy-carbonyl group, and the like.

15 Specific examples of the alkylcarbonyl group denoted by Y<sub>1</sub> for R<sub>2</sub> include a methylcarbonyl group, an ethylcarbonyl group, an n-propylcarbonyl group, an iso-propylcarbonyl group, an n-butylcarbonyl group, an iso-butylcarbonyl group, a sec-butyl-carbonyl group, a tert-butylcarbonyl group, an n-pentylcarbonyl group, an n-hexylcarbonyl group, and the like, preferably a methylcarbonyl group, an ethylcarbonyl group, an n-propylcarbonyl group, an iso-propylcarbonyl group, an n-butylcarbonyl group, an iso-butylcarbonyl group, a sec-butylcarbonyl group and a tert-butylcarbonyl group.

20 Specific examples of the alkenylcarbonyl group denoted by Y<sub>1</sub> for R<sub>2</sub> include a vinylcarbonyl group, a 1-methylvinylcarbonyl group, and the like.

Specific examples of the cycloalkylcarbonyl group denoted by Y<sub>1</sub> for R<sub>2</sub> include a cyclopropylcarbonyl group, a cyclobutylcarbonyl group, a cyclopentylcarbonyl group, a cyclo-hexylcarbonyl group, and the like, preferably a cyclopropyl-carbonyl group.

25 Specific examples of the benzoyl group substituted by 1 to 3 alkyl group(s) denoted by Y<sub>1</sub> for R<sub>2</sub> include a 2-methylbenzoyl group, a 3-methylbenzoyl group, a 4-methylbenzoyl group, a 4-tert-butylbenzoyl group, and the like.

Specific examples of the benzoyl group substituted by 1 to 3 halogen atom(s) denoted by Y<sub>1</sub> for R<sub>2</sub> include a 2-chlorobenzoyl group, a 3-chlorobenzoyl group, a 4-chlorobenzoyl group, a 3,4-dichlorobenzoyl group, a 4-fluoro benzoyl group, and the like.

30 Specific examples of the alkyl group denoted by Y<sub>2</sub> for R<sub>2</sub> include a methyl group, an ethyl group, an n-propyl group, an iso-propyl group, an n-butyl group, an iso-butyl group, a sec-butyl group, a tert-butyl group, an n-pentyl group, and the like, preferably a methyl group.

In the formula (1), compounds in which R<sub>1</sub> and Y<sub>1</sub> are concurrently an alkylcarbonyl group having from 1 to 4 carbon atoms in its alkyl portion or a cyclopropylcarbonyl group are preferred from the viewpoint of both insecticidal activity and production method.

35 Compounds of the formula (1) may be produced in accordance with any of the following methods (A) through (F) depending of the substituents involved.

#### Method (A):

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The production of compounds of an formula (1A) where R<sub>1</sub> stands for R<sub>3</sub> and R<sub>2</sub> for NR<sub>5</sub>R<sub>6</sub> in the formula (1) is shown by a reaction scheme (I):

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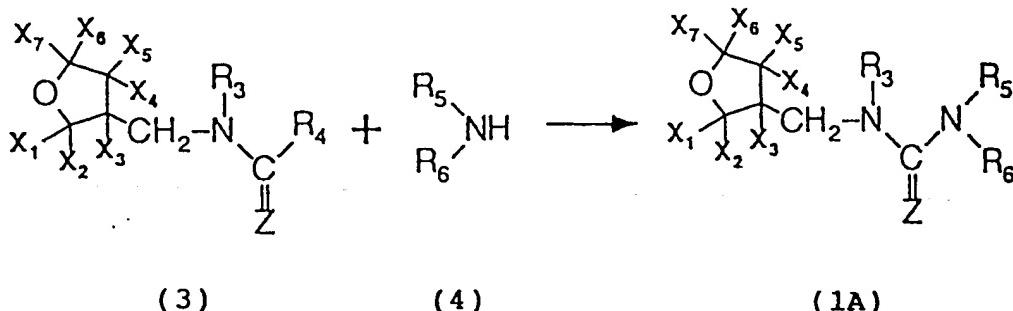
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## Reaction Scheme (I):

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(3)

(4)

(1A)

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where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> have the same meanings as mentioned above; R<sub>3</sub> represents a hydrogen atom, an alkyl group having from 1 to 5 carbon atoms, an alkenyl group having 3 carbon atoms, a benzyl group or an alkoxyalkyl group having from 2 to 4 carbon atoms; R<sub>4</sub> represents an alkylthio group having from 1 to 5 carbon atoms or a benzylthio group; R<sub>5</sub> represents an alkyl group having from 1 to 5 carbon atoms, an alkenyl group having 3 carbon atoms, an alkynyl group having 3 carbon atoms, a methoxy group, an alkoxyalkyl group having from 2 to 4 carbon atoms, a (tetrahydro-3-furanyl)methyl group or a benzyl group; R<sub>6</sub> represents a hydrogen atom or an alkyl group having from 1 to 5 carbon atoms, or R<sub>5</sub> and R<sub>6</sub> are bonded together to form a 1-pyrrolidinyl group; and Z has the same meaning as mentioned above.

Namely, the compounds of the formula (1A) may be produced with ease by reacting a compound of the formula (3) and an amine of the formula (4) in various solvents in the presence of a base or a catalyst as occasion demands.

As the base, it is possible to use an excessive amount of the amine, or a carbonate such as potassium carbonate and sodium carbonate, a phosphate such as tripotassium phosphate, trisodium phosphate, dipotassium hydrogenphosphate and disodium hydrogenphosphate, an acetate such as sodium acetate and potassium acetate, or the like.

As the catalyst, it is possible to use an organic base such as 4-(dimethylamino)pyridine, DBU, triethylamine and diazabicycloundecene, ion exchange resin, silica gel, zeolite, or the like.

The solvent to be used may include not only water but also alcohols such as methanol, ethanol, propanol and butanol, aromatic hydrocarbons such as benzene, toluene and xylene, aliphatic hydrocarbons such as hexane, heptane and petroleum benzine, aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1,3-dimethyl-2-imidazolidinone and 1-methyl-2-pyrrolidinone, ethers such as ethyl ether, diisopropyl ether, 1,2-dimethoxyethane, tetrahydrofuran and dioxane, nitriles such as acetonitrile and propionitrile, ketones such as acetone and diisopropyl ketone, and the like.

The reaction temperature and the reaction time can be varied over wide ranges. In general, the reaction temperature is in the range of from -20 to 200°C, preferably from 0 to 150°C; and the reaction time is in the range of from 0.01 to 50 hours, preferably from 0.1 to 15 hours.

The compounds of the formula (3) in the reaction scheme (I) can be produced in accordance with, for example, a procedure described in Japanese Patent Laid-Open No. 70468/1989. The compounds of the formula (4) in the reaction scheme (I) can be produced by methods known in the art.

Method B:

The production of compounds of a formula (1B) where R<sub>1</sub> stands for R<sub>7</sub> and R<sub>2</sub> for R<sub>8</sub> in the formula (1) is shown by a reaction scheme (II):

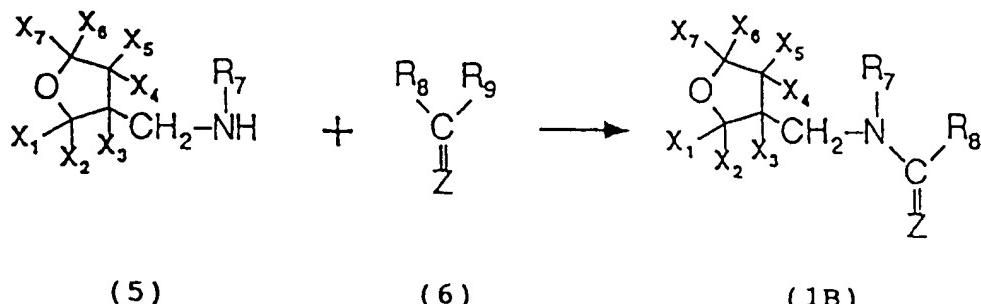
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## Reaction Scheme (II):

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where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> have the same meanings as mentioned above; R<sub>7</sub> is a hydrogen atom, an alkyl group having from 1 to 5 carbon atoms, an alkenyl group having 3 carbon atoms, a benzyl group or an alkoxyalkyl group having from 2 to 4 carbon atoms; R<sub>8</sub> represents a hydrogen atom, an amino group, an alkyl group having from 1 to 3 carbon atoms, an alkylamino group having from 1 to 5 carbon atoms, a di-substituted alkylamino group having from 2 to 5 carbon atoms, a 1-pyrrolidinyl group, an alkenylamino group having 3 carbon atoms, an alkynylamino group having 3 carbon atoms, a methoxyamino group, an alkoxyalkylamino group having from 2 to 4 carbon atoms, an alkylthio group having from 1 to 5 carbon atoms or a benzylthio group; R<sub>9</sub> represents an amino group, an alkoxy group having from 1 to 5 carbon atoms, an alkylthio group having from 1 to 5 carbon atoms or a benzylthio group; and Z has the same meaning as described above.

Namely, the compounds of the formula (1B) may be produced with ease and in high yield by reacting a compound of the formula (5) and a compound of the formula (6).

The reaction is effected with ease in various solvents in the presence of a base or a catalyst as occasion demands.

As the base, it is possible to use a carbonate such as potassium carbonate and sodium carbonate, a phosphate such as tripotassium phosphate, trisodium phosphate, dipotassium hydrogenphosphate and disodium hydrogenphosphate, an acetate such as sodium acetate and potassium acetate, or the like.

As the catalyst, it is possible to use an organic base such as 4-(dimethylamino)pyridine, triethylamine and diazabicycloundecene, a sulfonic acid such as p-toluenesulfonic acid and methanesulfonic acid, a mineral acid such as sulfuric acid, hydrogen chloride and phosphoric acid, ion exchange resin, silica gel, zeolite, or the like.

The solvent to be used may include not only water but also alcohols such as methanol, ethanol, propanol and butanol, aromatic hydrocarbons such as benzene, toluene and xylene, aliphatic hydrocarbons such as hexane, heptane and petroleum benzene, aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1,3-dimethyl-2-imidazolidinone and 1-methyl-2-pyrrolidinone, ethers such as ethyl ether, diisopropyl ether, 1,2-dimethoxyethane, tetrahydrofuran and dioxane, nitriles such as acetonitrile and propionitrile, ketones such as acetone and diisopropyl ketone, and the like.

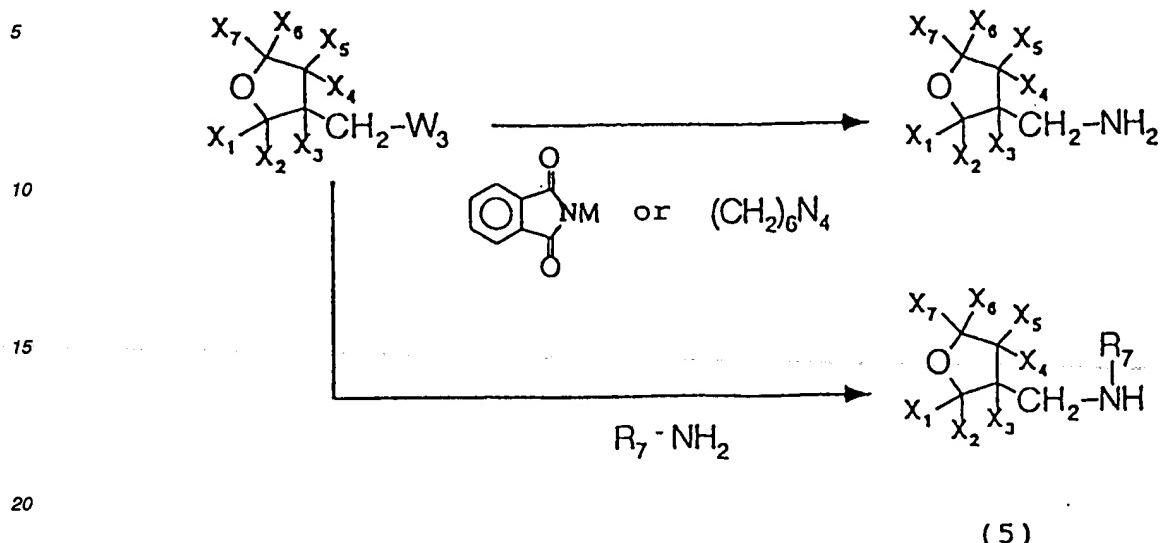
The reaction temperature and the reaction time can be varied over wide ranges. In general, the reaction temperature is in the range of from -20 to 200°C, preferably from 0 to 150°C; and the reaction time is in the range of from 0.01 to 50 hours, preferably from 0.1 to 15 hours.

The compounds of a formula (5) in the reaction scheme (II) may be produced in accordance with procedures of a reaction scheme (IIA):

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### Reaction Scheme (IIA):



where  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  and  $X_7$  have the same meanings as described above;  $W_3$  represents a halogen atom, a toluenesulfonyloxy group, a methanesulfonyloxy group or a trifluoromethanesulfonyloxy group; and  $M$  represents a sodium atom or a potassium atom;  $R_7$  represents a hydrogen atom, an alkyl group having from 1 to 5 carbon atoms, an alkenyl group having 3 carbon atoms, a benzyl group or an alkoxyalkyl group having from 2 to 4 carbon atoms.

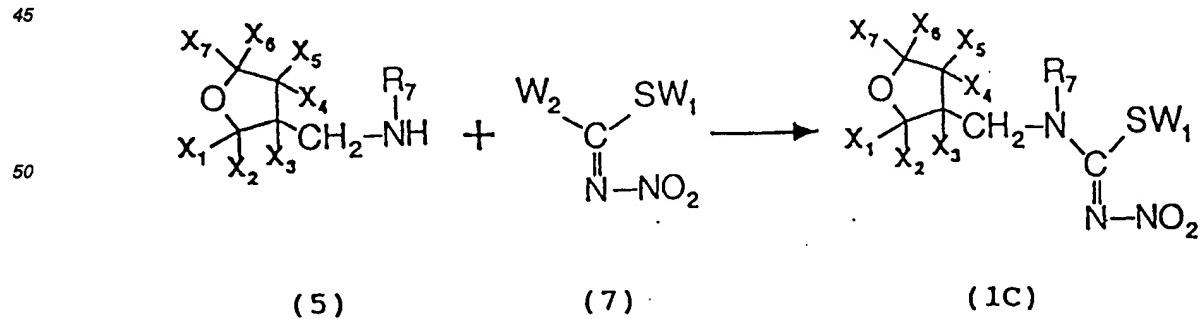
Namely, the compounds of the formula (5) can be produced by halogenating (tetrahydro-3-furanyl)methanol derivatives with a halogenating agent such as thionyl chloride, phosphorus oxychloride, phosphorus tribromide, triphenylphosphine/carbon tetrabromide and triphenylphosphine/carbon tetrachloride, or sulfonating the derivatives with a sulfonating agent such as tosyl chloride, methanesulfonyl chloride and trifluoromethane-sulfonic anhydride, followed by reaction according to known amine synthesis methods such as the Gabriel Synthesis using potassium phthalimide and the Delépine Reaction using hexamethylenetetramine or by reacting with an alkylamine.

The compounds of the formula (6) in the reaction scheme (II) can be produced by a procedure described in Chem. Ber., vol. 100, p591, and others.

### Method (C):

The production of compounds of a formula (1C) where R<sub>1</sub> stands for R<sub>7</sub>, R<sub>2</sub> for SW<sub>1</sub> and Z for =N-NO<sub>2</sub> in the formula (1) is shown by a reaction scheme (III).

### Reaction Scheme (III):



where  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  and  $X_7$  have the same meaning as described above;  $R_7$  represents a hydrogen atom, an alkyl group having from 1 to 5 carbon atoms, a benzyl group or an alkoxyalkyl group having from 2 to 4 carbon atoms;

W<sub>1</sub> represents an alkyl group having from 1 to 4 carbon atoms; and W<sub>2</sub> represents an imide group.

Namely, the compounds of the formula (1C) can be produced with ease and in high yield by reacting a compound of the formula (5) with a compound of the formula (7).

The reaction is effected with ease in various solvents in the presence of a base as occasion demands.

The base to be used includes alkali metal hydroxides such as sodium hydroxide and potassium hydroxide, alkaline earth metal hydroxide such as magnesium hydroxide and calcium hydroxide, alkali metal hydrides such as sodium hydride and potassium hydride, alkali metal alcoholates such as sodium methylate and sodium ethylate, alkali metal oxides such as sodium oxide, carbonates such as potassium carbonate and sodium carbonate, phosphates such as tripotassium phosphate, trisodium phosphate, dipotassium hydrogenphosphate and disodium hydrogenphosphate, acetates such as sodium acetate and potassium acetate, organic bases such as pyridine, 4-(dimethylamino)pyridine, triethylamine and diazabicycloundecene, and the like.

The solvents to be used may include not only water but also alcohols such as methanol, ethanol, propanol and butanol, aromatic hydrocarbons such as benzene, toluene and xylene, aliphatic hydrocarbons such as hexane, heptane and petroleum benzene, aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1,3-dimethyl-2-imidazolidinone and 1-methyl-2-pyrrolidinone, ethers such as ethyl ether, diisopropyl ether, 1,2-dimethoxyethane, tetrahydrofuran and dioxane, nitriles such as acetonitrile and propionitrile, ketones such as acetone and diisopropyl ketone, and the like.

The reaction temperature and the reaction time can be varied over wide ranges. In general, the reaction temperature is in the range from -30 to 200°C, preferably from -20 to 150°C; and the reaction time is in the range of 0.01 to 50 hours, preferably from 0.1 to 15 hours.

The compound of the formula (5) in the reaction scheme (III) can be produced by the procedure of the above-described reaction scheme (IIA).

The compound of the formula (7) in the reaction scheme (III) can be produced in accordance with procedures of Japanese Patent Laid-Open No. 9173/1993 and others.

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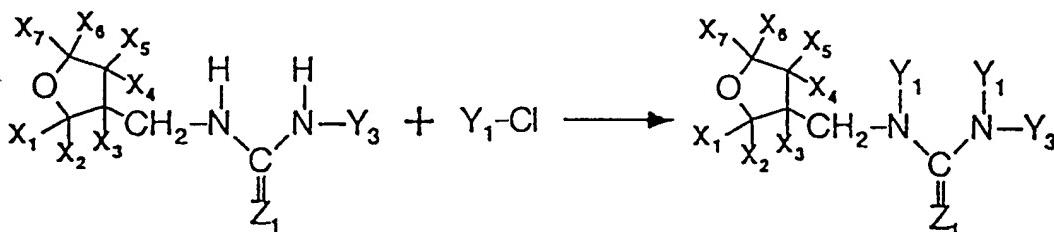
#### Method (D):

The production of compounds of a formula (1D) where R<sub>1</sub> stands for Y<sub>1</sub>, R<sub>2</sub> for NY<sub>1</sub>Y<sub>3</sub>, and Z for Z<sub>1</sub> in the formula (1) is shown by a reaction scheme (IV):

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#### Reaction Scheme (IV):

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( 8 )

( 9 )

( 1D )

where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> have the same meaning as described above; Y<sub>3</sub> represents a hydrogen atom or an alkyl group having from 1 to 5 carbon atoms; Y<sub>1</sub> represents an alkyloxycarbonyl group having from 1 to 3 carbon atoms in its alkyloxy portion, a phenoxy carbonyl group, an alkylcarbonyl group having from 1 to 6 carbon atoms in its alkyl portion, an alkenylcarbonyl group having from 2 to 3 carbon atoms in its alkenyl portion, a cycloalkylcarbonyl group having from 3 to 6 carbon atoms in its cycloalkyl portion, a benzoyl group, a benzoyl group substituted by 1 to 3 alkyl group(s) having from 1 to 4 atoms, a benzoyl group substituted by 1 to 3 halogen atom(s), a 2-furanyl-carbonyl group, or an N,N-dimethylcarbamoyl group; and Z<sub>1</sub> represents =N-NO<sub>2</sub> or =N-CN.

The compounds of the formula (1D) may be produced with ease and in high yield by reacting a compound of the formula (8) with a compound of the formula (9).

The reaction is effected with ease in various solvents in the presence of a base.

The base to be used includes alkali metal hydroxides such as sodium hydroxide and potassium hydroxide, alkaline earth metal hydroxides such as magnesium hydroxide and calcium hydroxide, alkali metal hydrides such as sodium hydride and potassium hydride, alkali metal alcoholates such as sodium methylate and sodium ethylate, alkali metal oxides such as sodium oxide, carbonates such as potassium carbonate and sodium carbonate, phosphates such as tripotassium phosphate, trisodium phosphate, dipotassium hydrogenphosphate and disodium hydrogenphosphate, acetates such as sodium acetate and potassium acetate, organic bases such as pyridine, 4-(dimethylamino)pyridine, DBU, triethylamine and diazabicycloundecene, and the like.

The solvents to be used may include not only water but also alcohols such as methanol, ethanol, propanol and butanol, aromatic hydrocarbons such as benzene, toluene and xylene, aliphatic hydrocarbons such as hexane, heptane and petroleum benzine, aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1,3-dimethyl-2-imidazolidinone and 1-methyl-2-pyrrolidinone, ethers such as ethyl ether, diisopropyl ether, 1,2-dimethoxyethane, tetrahydrofuran and dioxane, nitriles such as acetonitrile and propionitrile, ketones such as acetone and diisopropyl ketone, chlorinated solvents such as methylene chloride and chloroform, and the like.

The reaction temperature and the reaction time can be varied over wide ranges. In general, the reaction temperature is in the range of from -20 to 200°C, preferably from 0 - 150°C; and the reaction time is in the range of from 0.01 to 50 hours, preferably from 0.1 to 15 hours.

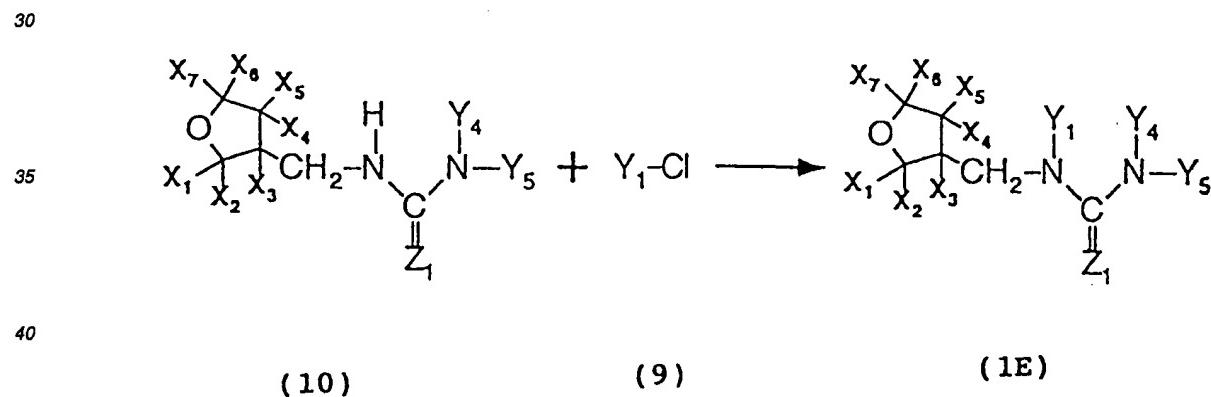
The compound of the formula (8) in the reaction scheme (IV) can be produced in accordance with the procedure of the reaction scheme (I) or (II).

The compound of the formula (9) in the reaction scheme (IV) can be produced from known carboxylic acids in accordance with known methods for the synthesis of acid chlorides.

#### **Method (E):**

The production of compounds of a formula (1E) where R<sub>1</sub> stands for Y<sub>1</sub>, R<sub>2</sub> for NY<sub>4</sub>Y<sub>5</sub>, and Z for Z<sub>1</sub> is shown by a reaction scheme (V):

### Reaction Scheme (V):



45 where  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  and  $X_7$  have the same meanings as described above;  $Y_4$  represents an alkyl group having from 1 to 5 carbon atoms;  $Y_5$  represents an alkyl group having from 1 to 5 carbon atoms;  $Y_1$  represents an alkyloxycarbonyl group having from 1 to 3 carbon atoms in its alkyloxy portion, a phenoxy carbonyl group, an alkylcarbonyl group having from 1 to 6 carbon atoms in its alkyl portion, an alkenylcarbonyl group having from 2 to 3 carbon atoms in its alkenyl portion, a cycloalkylcarbonyl group having from 3 to 6 carbon atoms in its cycloalkyl portion, a benzoyl group, a benzoyl group substituted by 1 to 3 alkyl group(s) having from 1 to 4 carbon atoms, an benzoyl group substituted by 1 to 3 halogen atom(s), a 2-furanylcarbonyl group or an N,N-dimethylcarbamoyl group; and  $Z_1$  represents  $=N-NO_2$  or  $=N-CN$ .

50

The compounds of the formula (1E) can be produced with ease and in high yield by reacting a compound of the formula (10) with a compound of the formula (9).

55 The reaction is effected with ease in various solvents in the presence of a base.

The base to be used includes alkali metal hydroxides such as sodium hydroxide and potassium hydroxide, alkaline earth metal hydroxides such as magnesium hydroxide and calcium hydroxide, alkali metal hydrides such as sodium hydride and potassium hydride, alkali metal alcoholates such as sodium methylate and sodium ethylate, alkali metal

oxides such as sodium oxide, carbonates such as potassium carbonate and sodium carbonate, phosphates such as tripotassium phosphate, trisodium phosphate, dipotassium hydrogenphosphate and disodium hydrogenphosphate, acetates such as sodium acetate and potassium acetate, organic bases such as pyridine, 4-(dimethylamino)pyridine, DBU, triethylamine and diazabicycloundecene, and the like.

The solvents to be used may include not only water but also alcohols such as methanol, ethanol, propanol and butanol, aromatic hydrocarbons such as benzene, toluene and xylene, aliphatic hydrocarbons such as hexane, heptane and petroleum benzine, aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1,3-dimethyl-2-imidazolidinone and 1-methyl-2-pyrrolidinone, ethers such as ethyl ether, diisopropyl ether, 1,2-dimethoxyethane, tetrahydrofuran and dioxane, nitriles such as acetonitrile and propionitrile, ketones such as acetone and diisopropyl ketone, chlorinated solvents such as methylene chloride and chloroform, and the like.

The reaction temperature and the reaction time can be varied over wide ranges. In general, the reacation temperature is in the range of from -20 to 200°C, preferably from 0 to 150°C, and the reaction time is in the range of from 0.01 to 50 hours, preferably from 0.1 to 15 hours.

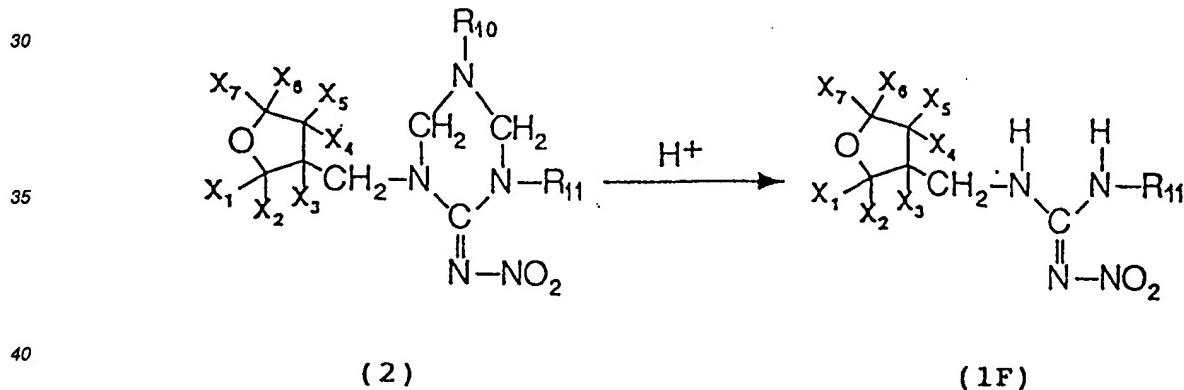
The compound of the formula (10) in the reaction scheme (V) can be produced in accordance with the procedure  
15 of the reaction scheme (I) or (II).

The compound of the formula (9) in the reaction scheme (V) can be produced from known carboxylic acids in accordance with known methods for the production of acid chlorides.

#### **Method (F):**

20 The production of compounds of a formula (1F) where R<sub>1</sub> stands for a hydrogen atom, R<sub>2</sub> for NHR<sub>11</sub>, and Z for =N-NO<sub>2</sub> is shown by a reaction scheme (VI).

### Reaction Scheme (VI):



where  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  and  $X_7$  have the same meanings as described above;  $R_{10}$  represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group; and  $R_{11}$ , represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group.

Namely, the compounds of the formula (1F) can be produced with ease and in high yield by treating a compound of the formula (2) under acidic conditions.

The reaction is effected with ease in various solvents in the presence of an acid or, if necessary, a catalyst.

50 The acid or catalyst to be used may include sulfonic acids such as p-toluenesulfonic acid and methanesulfonic acid, mineral acids such as sulfuric acid, hydrochloric acid and phosphoric acid, ion exchange resin, silica gel, zeolite, and the like. The solvents to be used may include not only water but also alcohols such as methanol, ethanol, propanol and butanol, aromatic hydrocarbons such as benzene, toluene and xylene, aliphatic hydrocarbons such as hexane, heptane and petroleum benzine, aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1,3-dimethyl-2-imidazolidinone and 1-methyl-2-pyrrolidinone, ethers such as ethyl ether, diisopropyl ether, 1,2-dimethoxyethane, tetrahydrofuran and dioxane, nitriles such as acetonitrile and propionitrile, ketones such as acetone and diisopropyl ketone, and the like.

The reaction temperature and the reaction time can be varied over wide ranges. In general, the reaction temper-

ture is in the range of from -20 to 150°C, preferably from room temperature to 100°C; and the reaction time is in the range of from 0.01 to 50 hours, preferably from 0.1 to 10 hours.

The compound of the formula (2) in the reaction scheme (VI) can be produced by the procedure of a reaction scheme (VIA):

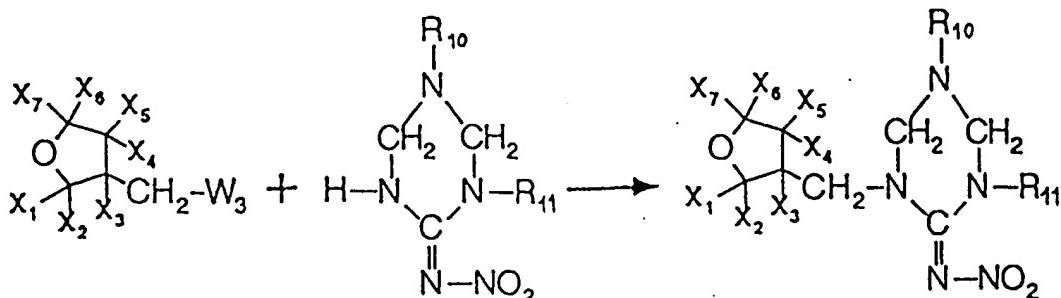
5

Reaction Scheme (VIA):

10

15

20



(11)

(12)

(2)

25

where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> have the same meanings as described above; W<sub>3</sub> represents a chlorine atom, a bromine atom, a toluenesulfonyloxy group, a methanesulfonyloxy group or a trifluoromethanesulfonyloxy group; R<sub>10</sub> represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group; and R<sub>11</sub> represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group.

The compounds of the formula (2) can be produced with ease and in high yield by reacting a compound of the formula (11) with a compound of the formula (12).

The reaction is effected with ease in various solvents in the presence of a base or catalyst as occasion demands.

The base to be used includes alkali metal hydroxides such as sodium hydroxide and potassium hydroxide, alkaline earth metal hydroxide such as magnesium hydroxide and calcium hydroxide, alkali metal hydrides such as sodium hydride and potassium hydride, alkali metal alcoholates such as sodium methylate and sodium ethylate, alkali metal oxides such as sodium oxide, carbonates such as potassium carbonate and sodium carbonate, phosphates such as tripotassium phosphate, trisodium phosphate, dipotassium hydrogenphosphate and disodium hydrogenphosphate, acetates such as sodium acetate and potassium acetate, organic bases such as 4-(dimethylamino)pyridine, triethylamine and diazabicycloundecene, and the like.

The solvents to be used may include not only water but also alcohols such as methanol, ethanol, propanol and butanol, aromatic hydrocarbons such as benzene, toluene and xylene, aliphatic hydrocarbons such as hexane, heptane and petroleum benzene, aprotic polar solvents such as dimethylformamide, dimethylacetamide, dimethylsulfoxide, 1,3-dimethyl-2-imidazolidinone and 1-methyl-2-pyrrolidinone, ethers such as ethyl ether, diisopropyl ether, 1,2-dimethoxyethane, tetrahydrofuran and dioxane, nitriles such as acetonitrile and propionitrile, ketones such as acetone and diisopropyl ketone, and the like.

The reaction temperature and the reaction time can be varied over wide ranges. In general, the reaction temperature is in the range of from -30 to 200°C, preferably from -20 to 150°C; and the reaction time is in the range of from 0.01 to 50 hours, preferably from 0.1 to 15 hours.

The compound of the formula (11) in the reaction scheme (VIA) can be produced by halogenating (tetrahydro-3-furanyl)methanol derivatives with a halogenating agent such as thionyl chloride, phosphorus oxychloride, phosphorus tribromide, triphenylphosphine/carbon tetrabromide and triphenylphosphine/carbon tetrachloride, or sulfonating the derivatives with a sulfonating agent such as tosyl chloride, methanesulfonyl chloride and trifluoromethanesulfonic anhydride.

The compound of the formula (12) in the reaction scheme (VIA) can be produced from a monoalkyl-substituted nitroguanidine or monobenzyl-substituted nitroguanidine, a primary amine and formaldehyde.

The compounds of the formula (1) may exist as isomers (cis- and trans-isomers) and tautomers. Further, since an asymmetric carbon atom is present at the 3rd position of the tetrahydrofuran ring, the compounds may exist as optically

active isomers, racemic modifications, and mixtures thereof in optional proportions. Where the tetrahydrofuran ring has alkyl substituents, diastereomers may exist in some cases. These isomers can exist as mixtures in optional proportions. All of these isomers, tautomers and mixtures thereof are also included in the scope of the present invention.

The amine derivatives having a nitromethylene group, a nitroimino group or a cyanoimino group represented by the formula (1) according to the present invention are characterized by having a (tetrahydro-3-furanyl)methyl group. For example, when the oxygen atom in the tetrahydrofuran ring is replaced by a sulfur atom or a nitrogen atom, the insecticidal activity of the derivatives is completely lost. It is also characteristics of the derivatives that the oxygen atom is present at the 3rd position. Tetrahydro-2-furanylmethylamine derivatives, which has an oxygen atom at the 2nd position, show entirely no insecticidal activity. In other words, only (tetrahydro-3-furanyl)methylamine derivatives, which are saturated heterocyclic derivatives of a very limited structure, exhibit insecticidal activity very characteristically.

The derivatives of the formula (1) according to the invention have a powerful insecticidal activity and can be used as an insecticide in a variety of fields such as an agriculture, horticulture, livestock industry, forestry, forestry, disinfection and houses. The derivative of the formula (1) of the invention show exactly a high control effect on harmful insects without involving any phyto-toxicity to cultivated plants, higher animals and an environment.

Insect pest to which the derivatives of the formula (1) according to the invention can be applied for instance, include:

#### LEPIDOPTERA

- 20      Pseudaletia separata Walker - rice armyworm
- Sesamia inferens Walker - pink borer
- Narangata aenescens Moore - green rice caterpillar
- Agrotis ipsilon Hufnagel - black cutworm
- Anomis flava Fabricius - cotton leaf caterpillar
- 25      Helicoverpa armigera Hubner - corn earworm
- Spodoptera exigua Hubner - beet armyworm
- Spodoptera litura Fabricius - Common cutworm
- Agrotis segetum Denis et Schiffermuller - cutworm
- Mamestra brassicae Linnaeus - cabbage armyworm
- 30      Autographa nigrisigna Walker - beet semi-looper
- Chilo suppressalis Walker - rice stem borer
- Cnaphalocrocis medinalis Guenee - rice leafroller
- Scirpophaga incertulas Walker - yellow rice borer
- Ectomyelois pyrivorella Matsumura - pear fruit moth
- 35      Hellula undalis Fabricius - cabbage webworm
- Maruca testulalis Hubner - bean pod borer
- Parnara guttata Bremer et Grey - rice skipper
- Pectinophora gossypiella Saunders - pink bollworm
- Phthorimaea operculella Zeller - potato tuberworm
- 40      Pieris rapae crucivora Boisduval - common cabbage worm
- Plodia interpunctella Hubner - Indian meal worm
- Adoxophyes sp.
- Phyllonorycter ringoniella Matsumura - apple leafminer
- Phyllocnistis citrella Stainton - citrus leafminer
- 45      Eupoecilia ambiguella Hubner - grape cochenilid
- Grapholita molesta Busck - oriental fruit moth
- Leptinotarsa decemlineata Matsumura - soybean pod borer
- Carposina nipponensis Walsingham - peach fruit moth
- Paranthrene regalis Butler - grape clearwing moth
- 50      Caloptilia theivora Walsingham - tea leafroller
- Plutella xylostella Linnaeus - diamondback moth
- Tineo translucens Meyrick - casemaking clothes moth

#### HEMIPTERA

- 55
- Bemisia tabaci Gennadius - sweetpotato whitefly
  - Trialeurodes vaporariorum Westwood - greenhouse whitefly
  - Aleurocanthus spiniferus Quaintance - citrus spiny whitefly

- Aphis gossypii Glover - cotton aphid  
Aphis citricola van der Goot - spiraea aphid  
Eriosoma lanigerum Hausmann - woolly apple aphid  
Myzus persicae Sulzer - green peach aphid  
5      Brevicoryne brassicae Linnaeus - cabbage aphid  
Lipaphis erysimi Kaltenbach - turnip aphid  
Aphis craccivora Koch - cowpea aphid  
Toxoptera aurantii Boyer de Fonscolombe - black citrus aphid  
Toxoptera citricidus Kirkaldy - tropical citrus aphid  
10     Viteus vitifolii Fitch - grapeleaf louse  
Schizaphis graminum Rondani - greenbug  
Aulacorthum solani Kaltenbach - foxglove aphid  
Empoasca onukii Matsuda - tea green leaf hopper  
Arboridia apicalis Nawa - grape leafhopper  
15     Laodelphax striatellus Fallen - small brown planthopper  
Nilaparvata lugens Stal - brown rice hopper  
Sogatella furcifera Horvath - whitebacked rice planthopper  
Nephrotettix cincticeps Uhler - green rice leafhopper  
Nephrotettix virescens Distant - green rice leafhopper  
20     Cofana spectra Distanrt - rice leafhopper  
Ceroplastes rubens Maskell - red wax scale  
Saissetia oleae Bernard - black scale  
Comstockaspis perniciosa Comstock - San Jose scale  
Lepidosaphes ulmi Linnaeus - oystershell scale  
25     Aonidiella aurantii Maskell - California red scale  
Chrysomphalus ficus Ashmead - Florida red scale  
Unaspis vanonensis Kuwana - arrowhead scale  
Pseudococcus comstocki Kuwana - Comstock mealybug  
Planococcus citri Risso - citrus mealybug  
30     Icerya purchasi Maskell - cottonycushion scale  
Psylla mali Schmidberger - apple sucker  
Diaphorina citri Kuwayama - citrus psylla  
Nezara viridula Linnaeus - southern green stink bug  
Riptortus clavatus Thunberg - bean bug  
35     Stephanitis nashi Esaki et Takeya - pear lace bug

## COLEOPTERA

- Lissorhoptrus oryzophilus Kuschel - rice water weevil  
40     Oulema oryzae Kuwayama - rice leaf beetle  
Phyllotreta striolata Fabricius - striped flea beetle  
Leptinotarsa decemlineata Say - Colorado potato beetle  
Chaetocnema concinna Marshall  
Diabrotica spp  
45     Sitophilus zeamais Motschulsky - maize weevil  
Carpophilus hemipterus Linnaeus - driedfruit beetle  
Epilachna vigintioctopunctata Fabricius - twenty-eight-spotted ladybird  
Acanthoscelides obtectus Say - bean weevil  
50     Callosobruchus chinensis Linnaeus - adzuki bean weevil  
Callosobruchus maculatus Fabricius - cowpea weevil  
Anomala cuprea Hope - cupreous chafer  
Anomala rufocuprea Motschulsky - soybean beetle  
Popilla japonica Newman - japanese beetle  
Anoplophora malasiaca Thomson - whitespotted longicorn beetle  
55     Lasioderma serricorne Fabricius - cigarette beetle  
Anthrenus verbasci Linnaeus - varied carpet beetle  
Tribolium castaneum Herbst - red flour beetle  
Lyctus brunneus Stephens - powderpost beetle

## HYMENOPTERA

- 5      Culex pipiens pallens Coquillett  
Culex pipiens molestus  
Anopheles sinensis  
Aedes albopictus  
Agromyza oryzae Munakata - rice leafminer  
Asphondylia sp. - soybean pod gall midge  
Chlorops oryzae Matsumura - rice stem maggot  
10     Hydrellia griseola Fallen - rice leafminer  
Musca domestica vicina Macquart - house fly  
Phormia regina Meigen  
Delia antiqua Meigen - onion maggot  
15     Dacus (Zeugodacus) cucurbitae Coquillett - melon fly  
Dacus (Bactrocera) dorsalis Hendel - oriental fruit fly

## THYSANOPTERA

- 20     Thrips tabaci Lindeman - onion thrips  
Ponticulothrips diospyrosi Haga et Okajima  
Thrips palmi Karny  
Stenchaetothrips biformis Bagnall - rice thrips  
Scirtothrips dorsalis Hood - yellow tea thrips

## 25 ORTHOPTERA

- 30     Periplaneta fuliginosa Serville  
Periplaneta japonica Karny  
Periplaneta americana Linne - American cockroach  
Blattella germanica Linne  
Oxya yezoensis Shiraki - rice grasshopper  
Locusta migratoria Linnaeus - Asiatic locust

## HYMENOPTERA

- 35     Athalia rosae ruficornis Jakovlev - cabbage sawfly

## ACARINA

- 40     Tetranychus urticae Koch - two-spotted spider mite  
Tetranychus kanzawai Kishida - Kanzawa spider mite  
Panonychus ulmi Koch - European red mite  
Polypagotarsonemus latus Branks - broad mite  
Aculops pelekassi Keifer - pink citrus rust mite  
45     Eriophyes chibaensis Kadono  
Ornithonyssus bacoti Hirst

## TROMBICULIDAE

- 50     Tyrophagus putrescentiae Schrank - dog flea  
Pediculus humanus humanus De Geer  
Reticulitermes speratus Kolbe  
Oxidus gracilis C.L.Koch  
Thereuonema hilgendorfi Verhoeff

55     Where the compounds of the formula (1) of the invention are actually applied, they may be used singly without addition of any other ingredient. However, it is usual to incorporate carriers in order to make easier application as a control chemical.

For preparation of the compounds of the invention, any specific requirement is not necessary to formulate them into various preparations, such as emulsions, wettable powders, dusts, granules, fine powders, flowable preparations, microcapsules, oils, aerosols, smoking agents, poisonous feeds and the like, according to the procedures of preparing general agricultural chemicals well known in the art.

5 The term "carrier" used herein is intended to mean synthetic or natural, organic or inorganic materials which assist the effective ingredient to arrive at sites or portions to be treated and which are blended in order to make easier storage, transport and handling of the effective compound.

Appropriate solid carriers include, for example, inorganic substances such as montmorillonite, kaolinite, diatomaceous earth, white clay, talc, vermiculite, gypsum, calcium carbonate, silica gel and ammonium sulfate, and organic substances such as soybean flour, saw dust, wheat flour, pectin, methyl cellulose, sodium alginate, vaseline, lanolin, liquid paraffin, lard and vegetable oils.

10 Suitable liquid carriers include, for example, aromatic hydrocarbons such as toluene, xylene, cumene and solvent naphtha, paraffinic hydrocarbons such as kerosene and mineral oils, halogenated hydrocarbons such as methylene chloride, chloroform and carbon tetrachloride, ketones such as acetone, methyl ethyl ketone and cyclohexane, ethers 15 such as dioxane, tetrahydrofuran, ethylene glycol monomethyl ether, ethylene glycol dimethyl ether, diethylene glycol monomethyl ether and propylene glycol monomethyl ether, esters such as ethyl acetate, butyl acetate and fatty acid glycerol ester, nitriles such as acetonitrile and propionitrile, alcohols such as methanol, ethanol, n-propanol, isopropanol and ethylene glycol, dimethylformamide, dimethylsulfoxide, water and the like.

15 In order to reinforce the efficacy of the compounds of the formula (1) of the invention, the following adjuvants may be used singly or in combination, depending on the type of preparation, the manner of application and the purpose.

20 Adjuvants used for the purpose of emulsification, dispersion, spreading, wetting, bonding and stabilization may include water-soluble bases such as ligninsulfonates, nonionic surface active agents such as alkylbenzenesulfonates, alkylsulfates, polyoxyethylenealkyl aryl ethers and polyhydric alcohol esters, lubricants such as calcium stearate and waxes, stabilizers such as isopropyl hydrogenphosphate, methyl cellulose, carboxymethyl cellulose, casein, gum arabic, 25 and the like. It should be noted that the adjuvants are not limited to those mentioned above.

The derivatives of the formula (1) according to the invention may develop better insecticidal activity when used in combination of two or more. If other physiologically active substances or chemicals are used in combination, multipurpose compositions with good efficacy can be prepared with the possibility of developing a synergistic effect.

25 Examples of such physiologically active substances include: synthetic pyrethroid insecticide or pyrethrum extracts, such as allethrin, tetramethrin, resmethrin, phenothrin, furamethrin, permethrin, cypermethrin, deltamethrin, cyhalothrin, cyfluthrin, fenpropathrin, tralomethrin, cycloprothrin, flucythrinate, fluvalinate, acrinathrin, tefluthrin, silafluofen, bifenthrin, empenthrin, beta-cyfluthrin, zeta-cypermethrin and the like; organo-phosphate insecticides such as DDVP, cyanophos, fenthion, fenitrothion, dichlofenthion, tetrachlorvinphos, dimethylvinphos, chlorfenvinphos, propaphos, methyparathion, temephos, phoxim, acephate, isofenphos, salithion, DEPEPN, ethion, mecarbam, pyridafenthion, diazinon, pirimiphos-methyl, etrimfos, isoxathion, quinalphos, chloropyriphos-methyl, chloropyriphos, phosalone, phosmet, methidathion, oxydeprofos, varmidothion, malathion, phenthionate, dimethoate, formothion, thiometon, ethylthiometon, phorate, terbufos, oxydeprofos, profenophos, prothiofos, sulprofos, pyraclofos, monocrotophos, naled, fosthiazate and the like; carbamate insecticides such as NAC, MTMC, MIPC, BPMC, XMC, PHC, MPHIC, ethiofencarb, bendiocarb, primicarb, carbosurfan, benfuracarb, methomyl, oxamyl, aldicarb and the like; aryl propyl ether insecticides such as etofenprox, flufenprox, halifenprox and the like; aromatic alkane insecticides such as 1-(3-phenoxyphenyl)-4-(4-ethoxyphenyl)-4-methylpentane, 1-(3-phenoxy-4-fluorophenyl)-4-(4-ethoxyphenyl)-4-methylpentan and the like; silyl ether insecticides such as silafluofen and the like; insecticidal natural substances such as nicotine-sulfate, polynactins, avermectin, milbemectin and the like; insecticides such as cartap, thiocyclam, bensultap, diflubenzuron, chlorfluazuron, teflubenzuron, triflumuron, flufenoxuron, novaluron, flucycloxuron, hexaflumuron, fluazuron, imidacloprid, nitenpyram, NI-25, pymetrozine, fipronil, buprofezin, fenoxy carb, pyriproxyfen, methoprene, hydroprene, kinoprene, endosulfan, diafenthiuron, triazuron, tebufenozone and the like; acaricides such as dicofol, CPCBS, BPPS, tetradifon, amitraz, benzoate, fenothiocarb, hexythiazox, fenbutatin oxide, dienochlor, clofentezine, pyridaben, fenpyroximate, tebufenpyrad, pyrimidifen, agrimont and the like and other insecticides, acaricides, fungicides, nematocides, herbicides, plant regulators, fertilizers, soil improving materials, molting inhibitors, JH activators, BT agents, microorganisms-derived toxins, 50 natural or synthetic insect hormone disturbing agents, attractants, repellents, insectpathogenic microorganisms, and small animals and other agricultural chemicals.

55 Although the compounds of the formula (1) of the invention are stable to light, heat and oxidation, antioxidants or UV absorbers may be added in appropriate amounts, if necessary, including, for example, phenol derivatives or bisphenol derivatives such as BHT (2,6-di-t-butyl-4-methylphenol), BHA (butylhydroxyanisole) and the like, arylamines or benzophenone compounds such as phenyl- $\alpha$ -naphthylamine, phenyl- $\beta$ -naphthylamine, condensates of phenetidine and acetone, thereby obtaining more stable compositions.

The insecticide comprising the compound of the formula (1) of the invention contains the compound in an amount of from 0.0000001 to 95 wt.%, preferably from 0.0001 to 50 wt.%.

When the insecticide of the invention is applied, the effective ingredient is used generally at a concentration of from 0.001 to 5,000 ppm, preferably from 0.01 to 1,000 ppm. The application amount per 10 ares is generally in the range of from 1 to 300 g of the effective ingredient.

The present invention is more particularly described by way of the following examples and reference examples.

5

Example 1 Preparation of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylamino-2-nitroethylene (Compound No. 1):

A mixture comprising 7.0 g of (tetrahydro-3-furanyl)methylamine, 12.5 g of 1,1-bis(methylthio)-2-nitroethylene and 100 ml of acetonitrile was refluxed for 5 hours. The reaction mixture was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1) to give 6.6 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylthio-2-nitroethylene. Then, a mixture comprising 4.0 g of the 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylthio-2-nitroethylene obtained above, 6.0 ml of 40% methylamine in methanol solution, 20 ml of 1N aqueous sodium hydroxide solution and 20 ml of ethanol was stirred at room temperature for 5 hours. The resulting reaction mixture was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/methanol = 9/1) to obtain 3.2 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylamino-2-nitroethylene.

10

15

Example 2 Preparation of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylamino-2-nitroethylene (Compound No. 1):

20 A mixture comprising 1.79 g of 1-[(tetrahydro-3-furanyl)methyl]amino-1-methylthio-2-nitroethylene, 1 ml of 40% methylamine in methanol solution and 30 ml of ethanol was stirred at room temperature for 5 hours. The reaction mixture was concentrated under a reduced pressure to give an oily matter. This was purified by column chromatography to obtain 1.54 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylamino-2-nitroethylene.

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Example 3 Preparation of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-ethylamino-2-nitroethylene (Compound No. 2):

25 A mixture comprising 0.51 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylthio-2-nitroethylene, 1 ml of 70% aqueous ethylamine solution and 10 ml of ethanol was stirred at room temperature for 5 hours. The reaction mixture was concentrated under a reduced pressure to give an oily matter. This was purified by column chromatography to obtain 0.50 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-ethylamino-2-nitroethylene.

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Example 4 Preparation of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-dimethylamino-2-nitroethylene (Compound No. 3):

35 A mixture comprising 4.0 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylthio-2-nitroethylene, 10 ml of 50% aqueous dimethylamine solution and 50 ml of acetonitrile was stirred at room temperature for an hour. The reaction mixture was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/acetone = 1/1) to obtain 2.8 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-dimethylamino-2-nitroethylene.

Example 5 Preparation of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-(1-pyrrolidinyl)-2-nitroethylene (Compound No. 4):

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A mixture comprising 1.2 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-methylthio-2-nitroethylene, 1.5 ml of pyrrolidine and 15 ml of acetonitrile was stirred at room temperature for an hour. The reaction mixture was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/acetone = 1/1) to obtain 0.92 g of 1-[(tetrahydro-3-furanyl)methyl]amino]-1-(1-pyrrolidinyl)-2-nitroethylene.

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Example 6 Preparation of 1-[N-((tetrahydro-3-furanyl)methyl)-N-methylamino]-1-methylamino-2-nitroethylene (Compound No. 6):

50 A mixture comprising 1.42 g of (tetrahydro-3-furanyl)methyl tosylate, 0.15 g of sodium iodide, 1.70 g of potassium carbonate and 18 ml of 40% methylamine in methanol solution was heated under reflux for 5 hours. After separation of insoluble matters by filtration, the reaction fluid was concentrated under a reduced pressure to obtain crude N-((tetrahydro-3-furanyl)methyl)-N-methylamine. To this were added 1.00 g of 1,1-bis(methylthio)-2-nitroethylene and 14 ml of acetonitrile. The mixture was refluxed for 4 hours. The resultant reaction fluid was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain 1.00 g of 1-[N-((tetrahydro-3-furanyl)methyl)-N-methylamino]-1-methylthio-2-nitroethylene. A mixture comprising 0.9 g of the 1-[N-((tetrahydro-3-furanyl)methyl)-N-methylamino]-1-methylthio-2-nitroethylene obtained above and 15 ml of 40% methylamine in methanol solution was stirred for 45 minutes at room temperature. The reaction fluid was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/methanol = 3/1) to obtain

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0.45 g of 1-[N-((tetrahydro-3-furanyl)methyl)-N-methylamino]-1-methylamino-2-nitroethylene.

Example 7 Preparation of 1-[N-((tetrahydro-3-furanyl)methyl)-N-ethylamino]-1-methylamino-2-nitroethyl-ene (Compound No. 12):

5 A mixture comprising 4.09 g of (tetrahydro-3-furanyl)methyl tosylate, 17 ml of 70% aqueous ethylamine solution and 8.2 ml of 2 N aqueous sodium hydroxide solution was stirred at 75°C for 6 hours. The reaction fluid was concentrated under a reduced pressure to obtain crude N-((tetrahydro-3-furanyl)methyl)-N-ethylamine. To this were added 2.00 g of 1,1-bis(methylthio)-2-nitroethylene and 20 ml of acetonitrile. The resulting mixture was refluxed for 3 hours. The reaction fluid was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/2) to obtain 0.81 g of 1-[N-((tetrahydro-3-furanyl)methyl)-N-ethylamino]-1-methylthio-2-nitroethylene.

10 15 A mixture comprising 2.5 g of the 1-[N-((tetrahydro-3-furanyl)methyl)-N-ethylamino]-1-methylthio-2-nitroethylene obtained above and 6 ml of 40% methylamine in methanol solution was stirred for 2 hours at room temperature. The reaction fluid was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/methanol = 7/1) to obtain 2.0 g of 1-[N-((tetrahydro-3-furanyl)methyl)-N-ethylamino]-1-methylamino-2-nitroethylene.

20 Example 8 Preparation of 1-[N-((tetrahydro-3-furanyl)methyl)-N-propylamino]-1-methylamino-2-nitroethylene (Compound No. 15):

25 A mixture comprising 3.00 g of (tetrahydro-3-furanyl)methyl tosylate, 0.20 g of sodium iodide, 3.50 g of potassium carbonate, 4.00 g of propylamine and 30 ml of ethanol was refluxed for 8 hours. After separation of insoluble matters by filtration, the reaction fluid was concentrated under a reduced pressure to obtain crude N-((tetrahydro-3-furanyl)methyl)propylamine. To this were added 1.90 g of 1,1-bis(methylthio)-2-nitroethylene and 16 ml of acetonitrile. The resulting mixture was refluxed for 4 hours. The reaction fluid was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/2) to obtain 1.00 g of 1-[N-((tetrahydro-3-furanyl)methyl)-N-propylamino]-1-methylthio-2-nitroethylene. A mixture comprising 0.25 g of the 1-[N-((tetrahydro-3-furanyl)methyl)-N-propylamino]-1-methylthio-2-nitroethylene obtained above and 3 ml of 40% methylamine in methanol solution was stirred for 40 minutes at room temperature. The reaction fluid was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/methanol = 7/1) to obtain 0.22 g of 1-[N-((tetrahydro-3-furanyl)methyl)propylamino]-1-methylamino-2-nitroethylene.

35 Example 9 Preparation of 1-[N-((tetrahydro-3-furanyl)methyl)-N-propylamino]-1-ethylamino-2-nitroethylene (Compound No. 16):

40 A mixture comprising 0.25 g of 1-[N-((tetrahydro-3-furanyl)methyl)-N-propylamino]-1-methylthio-2-nitroethylene and 1 ml of 70% aqueous ethylamine solution was stirred for an hour at room temperature. After concentration of the mixture under a reduced pressure, the reaction fluid was purified by silica gel column chromatography (eluent: ethyl acetate/methanol = 7/1) to obtain 0.25 g of 1-[N-((tetrahydro-3-furanyl)methyl)-N-propylamino]-1-ethylamino-2-nitroethylene.

Example 10 Preparation of 1-((tetrahydro-3-furanyl)methyl)-2-nitro-3-methylguanidine (Compound No. 20):

45 A mixture comprising 10.0 g of (tetrahydro-3-furanyl)methanol, 29.5 g of trifluoromethanesulfonic anhydride, 10.0 g of pyridine and 200 ml of dichloromethane was stirred for an hour at room temperature. Water was poured into the reaction solution to separate the organic layer, which was washed with 1 N hydrochloric acid, water and a saturated saline solution, dried, and concentrated to obtain 20 g of 3-tetrahydro-furanyl methyl triflate. 3.25 g of 60% sodium hydride were added to 12.5 g of 1,5-dimethyl-2-nitroiminohexahydro-1,3,5-triazine and 60 ml of DMF at room temperature, followed by stirring for an hour. 20.0 g of the 3-tetrahydrofuranylmethyl triflate were added thereto, and the mixture was stirred at 50°C for 2 hours. After cooling the mixture to room temperature, 50 ml of 2 N hydrochloric acid were added thereto, followed by stirring at 50°C for 2 hours. The resultant mixture was neutralized with sodium bicarbonate and extracted with dichloromethane, and the extract was dried and concentrated. The residue thus obtained was purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain 7.8 g of 1-((tetrahydro-3-furanyl)methyl)-2-nitro-3-methylguanidine.

Example 11 Preparation of N-((tetrahydro-3-furanyl)-methyl)-N-(methyl)nitroguanidine (Compound No. 26):

A mixture comprising 0.71 g of (tetrahydro-3-furanyl)methyl tosylate, 0.08 g of sodium iodide, 0.85 g of potassium carbonate and 9 ml of 40% methylamine in methanol solution was refluxed for 5 hours. After separating insoluble matters by filtration, the reaction fluid was concentrated under a reduced pressure to obtain crude N-((tetrahydro-3-furanyl)methyl)methylamine. To this were added 0.38 g of S-methyl-N-(nitro)isothiourea and 7 ml of acetonitrile, followed by refluxing for 5 hours. The reaction fluid was concentrated under a reduced pressure, and purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain 0.10 g of N-((tetrahydro-3-furanyl)methyl)-N-(methyl)nitroguanidine.

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Example 12 Preparation of 1-((tetrahydro-3-furanyl)methyl)-2-nitro-3-methylguanidine (Compound No. 20):

A mixture comprising 0.7 g of 1-((tetrahydro-3-furanyl)methyl)-2-(nitroimino)-3,5-dimethylhexahydro-1,3,5-triazine, 5 ml of 1 N hydrochloric acid and 5 ml of ethanol was stirred at 40°C for an hour. The reaction fluid was concentrated under a reduced pressure and purified by column chromatography to obtain 0.4 g of 1-((tetrahydro-3-furanyl)methyl)-2-nitro-3-methylguanidine.

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Example 13 Preparation of 1-((tetrahydro-3-furanyl)methyl)-1-ethyl-2-nitro-3-methylguanidine (Compound No. 29):

A mixture comprising 5.5 g of N-((tetrahydro-3-furanyl)methyl)-N-ethylamine, 3.0 g of S-methyl-N-nitro-N'-methyisothiourea, 30 ml of ethanol and 0.5 g of DMAP was refluxed for 4 hours. Then, the reaction fluid was concentrated under a reduced pressure to obtain an oily matter, which was purified by column chromatography. 1.1 g of 1-((tetrahydro-3-furanyl)methyl)-1-ethyl-2-nitro-3-methylguanidine were obtained.

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Example 14 Preparation of N-(tetrahydro-3-furanyl)methyl-N'-cyano(methylthio)formamidine (Compound No. 50):

A mixture comprising 0.61 g of (tetrahydro-3-furanyl)methylamine, 1.10 g of 90% S,S'-dimethyl-N-cyanocarbonate and 10 ml of acetonitrile was refluxed for 5 hours. The reaction fluid was concentrated under a reduced pressure and purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain 0.40 g of N-(tetrahydro-3-furanyl)methyl-N'-cyano(methylthio)formamidine.

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Example 15 Preparation of N-cyano-N'-((tetrahydro-3-furanyl)methyl)acetamidine (Compound No. 49):

A mixture comprising 0.6 g of (tetrahydro-3-furanyl)methylamine, 0.7 g of ethyl N-cyanoacetamide and 10 ml of ethanol was stirred for 3 hours at room temperature. The reaction fluid was concentrated under a reduced pressure and purified by silica gel column chromatography (eluent: ethyl acetate) to obtain 0.40 g of N-cyano-N'-((tetrahydro-3-furanyl)methyl)acetamidine.

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Example 16 Preparation of N-cyano-N'-((tetrahydro-3-furanyl)methyl)-N-methylacetamidine (Compound No. 51):

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A mixture comprising 1.0 g of N-((tetrahydro-3-furanyl)methyl)-N-methylamine, 0.4 g of ethyl N-cyanoacetamide and 10 ml of ethanol was stirred for 7 hours at room temperature. The reaction fluid was concentrated under a reduced pressure and purified by silica gel column chromatography (eluent: ethyl acetate) to obtain 0.38 g of N-cyano-N'-((tetrahydro-3-furanyl)methyl)-N-methylacetamidine.

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Example 17 Preparation of N-[4-((2-methyl)tetrahydrofuryl)methyl]-N'-methyl-N"-nitroguanidine (Compound No. 58):

A solution of 2.91 g of trifluoromethanesulfonic anhydride in 10 ml of dichloromethane was added dropwise over 5 minutes under ice-cooling to a solution of 1.00 g of 2-methyl-4-hydroxymethyltetrahydrofuran and 1.05 g of triethylamine in 50 ml of dichloromethane. The reaction fluid was stirred under ice-cooling for 30 minutes and at room temperature for 5 hours. The reaction fluid was concentrated under a reduced pressure to obtain an oily matter. This was added as a solution in 5 ml of dimethylformamide at room temperature to a reaction mixture, which had been obtained by adding at room temperature a solution of 1.24 g of 1-methyl-2-nitroimino-5-methyl-1,3,5-triazine in 5 ml of dimethylformamide to a suspension of 0.32 g of sodium hydride (60%) in 5 ml of dimethylformamide and stirring the mixture at 60°C for 30 minutes, followed by stirring at 60°C for 4 hours. 7.2 ml of hydrochloric acid (2M) was added to the resultant reaction fluid, followed by stirring at 60°C for 3 hours. After cooling the reaction fluid to room temperature, ethyl acetate was added thereto. The resultant reaction fluid was washed with water, and the organic layer was dried over anhydrous magnesium sulfate. The organic layer was concentrated under a reduced pressure to obtain an oily matter, which was

purified by silica gel column chromatography (eluent: ethyl acetate) to obtain 77 mg of N-[4-(2-methyl)tetrahydrofuran-<sup>5</sup>yl]methyl]-N'-methyl-N"-nitroguanidine as a red-brown oily matter.

Example 18 Preparation of N-[4-(2-methyl)-tetrahydrofuran-1-yl]methyl]-N'-methyl-N"-nitroguanidine (Compound No. 58):

A solution of 4.19 g of triethylamine in 5 ml of dichloromethane was added dropwise under ice-cooling over 10 minutes to a solution of 5.70 g of {4-(2-methyl)tetrahydrofurylmethyl}amine hydrochloride and 9.07 g of S-methyl-N-nitro-N'-phthaloylisothiourea in 45 ml of dichloromethane. After stirring the reaction fluid for 2 hours under ice-cooling, insoluble matters were separated by filtration and the filtrate was washed with an aqueous hydrochloric acid solution (1M) and a saturated saline solution. The organic layer was dried over anhydrous magnesium sulfate and concentrated under a reduced pressure to obtain an oily matter. This was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 1/1) to obtain 7.04 g of S-methyl-N-[4-(2-methyl)tetrahydrofurylmethyl]-N'-nitroisothiourea as a colorless oily matter. To a solution of 9.39 g of the S-methyl-N-[4-(2-methyl)tetrahydrofurylmethyl]-N'-nitroisothiourea obtained in this manner in 30 ml of methanol were added 3.43 g of methyl amine (as 40% methanol solution) at room temperature, followed by stirring for 1.5 hours at room temperature. The reaction fluid was concentrated under a reduced pressure to obtain an oily matter, which was purified by silica gel column chromatography (eluent: ethyl acetate) to obtain 7.77 g of N-[4-(2-methyl)tetrahydrofuran-1-yl]methyl]-N'-methyl-N"-nitroguanidine as a colorless oily matter.

Example 19 Preparation of 1-[(tetrahydro-3-furanyl)methyl]-1,2-dicyclohexylcarbonyl-2-methyl-3-nitroguanidine (Compound No. 33):

0.6 g of 1-[(tetrahydro-3-furanyl)methyl]-2-methyl-3-nitroguanidine, 0.3 g of sodium hydride and 10 ml of acetonitrile were stirred at room temperature until foaming does not occur. A solution of 0.7 g of cyclohexylcarbonyl chloride in 5 ml of acetonitrile was added thereto dropwise under ice-cooling, followed by stirring for 30 minutes at room temperature. The reaction fluid was filtrated and the filtrate was concentrated. The oily matter thus obtained was purified by a silica gel column (eluent: ethyl acetate/hexane = 1/1) to obtain 0.87 g of 1-[(tetrahydro-3-furanyl)methyl]-1,2-dicyclohexylcarbonyl-2-methyl-3-nitroguanidine.

Example 20 Preparation of 1-[(tetrahydro-3-furanyl)methyl]-1,2-diethylcarbonyl-2-methyl-3-nitroguanidine (Compound No. 35):

0.6 g of 1-[(tetrahydro-3-furanyl)methyl]-2-methyl-3-nitroguanidine, 0.3 g of sodium hydride and 10 ml of acetonitrile were stirred at room temperature until foaming does not occur. A solution of 1.0 g of propionyl chloride in 5 ml of acetonitrile was added thereto dropwise under ice-cooling, followed by stirring for 30 minutes at room temperature. The reaction fluid was filtrated and the filtrate was concentrated. The oily matter thus obtained was purified by a silica gel column (eluent: ethyl acetate/hexane = 1:1) to obtain 0.51 g of 1-[(tetrahydro-3-furanyl)methyl]-1,2-diethylcarbonyl-2-methyl-3-nitroguanidine.

Example 21 Preparation of 1-[(tetrahydro-3-furanyl)methyl]-1,2-dimethoxycarbonyl-2-methyl-3-nitroguanidine (Compound No. 38):

1.0 g of 1-[(tetrahydro-3-furanyl)methyl]-2-methyl-3-nitroguanidine, 0.5 g of sodium hydride and 10 ml of acetonitrile were stirred at room temperature until foaming does not occur. A solution of 1.5 ml of methyl chloroformate in 5 ml of acetonitrile was added thereto dropwise between -5 and 3°C, followed by stirring for 30 minutes at room temperature. The reaction fluid was filtrated and the filtrate was concentrated. The oily matter thus obtained was purified by a silica gel column (eluent: ethyl acetate/hexane = 1/1) to obtain 1.22 g of 1-[(tetrahydro-3-furanyl)methyl]-1,2-dimethoxycarbonyl-2-methyl-3-nitroguanidine.

Example 22 Preparation of 1-[(tetrahydro-3-furanyl)methyl]-1,2-dibenzoyl-2-methyl-3-nitroguanidine (Compound No. 40):

1.0 g of 1-[(tetrahydro-3-furanyl)methyl]-2-methyl-3-nitroguanidine, 0.5 g of sodium hydride and 10 ml of dimethylformamide were stirred at room temperature until foaming does not occur, and 1 ml of benzoyl chloride was added thereto dropwise, followed by stirring for 30 minutes at room temperature. Water was poured into the reaction fluid, the aqueous solution was extracted with ethyl acetate, and the extract was washed with water, dried, and concentrated. The oily matter thus obtained was purified by a silica gel column (eluent: ethyl acetate/ hexane = 1/2) to obtain 0.15 g of 1-[(tetrahydro-3-furanyl)methyl]-1,2-dibenzoyl- 2-methyl-3-nitroguanidine.

Reference Example 1 preparation of 1-((tetrahydro-3-furanyl)methyl)-2-(nitroimino)-3,5-dimethylhexahydro-1,3,5-triazine (Compound No. A2):

5 A mixture comprising 3.00 g of 1-((tetrahydro-3-furanyl)methyl)-2-(nitroimino)-5-methylhexahydro-1,3,5-triazine, 0.54 g of sodium hydride and 40 ml of DMF was stirred at 50°C for 30 minutes. Then, 2.08 g of methyl iodide were added thereto, followed by stirring at 70°C for 2 hours. The reaction fluid was poured into a saturated saline solution and the mixture was extracted with methylene chloride several times. The methylene chloride solution was dried over anhydrous sodium sulfate and concentrated under a reduced pressure. The crude oily matter thus obtained was purified by column chromatography to obtain 1.43 g of 1-((tetrahydro-3-furanyl)methyl)-2-(nitroimino)-3,5-dimethylhexahydro-  
10 1,3,5-triazine.

Reference Example 2 Preparation of (tetrahydro-3-furanyl)methylamine (Compound No. B1):

15 1 ml of 25% aqueous NaOH solution was added to a suspension of 1.50 g of N-((tetrahydro-3-furanyl)methyl)phthalimide in 8 ml of water, followed by stirring at 70°C for 3 hours. The reaction fluid was added dropwise to an aqueous 10% HCl solution at 70°C and the mixture was stirred for 5 hours at the same temperature. While the reaction fluid was hot, 12 ml of toluene was added thereto. The aqueous layer was separated, made weakly alkaline with an aqueous 50% NaOH solution, and extracted with dichloromethane. The extract was dried and concentrated under a reduced pressure to obtain 0.55 g of (tetrahydro-3-furanyl)methylamine.  
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Reference Example 3 Preparation of {4-(2-methyl)tetrahydrofurylmethyl}amine hydrochloride (Compound No. B4):

25 (1) A solution of 14.1 g of methanesulfonyl chloride in 10 ml of tetrahydrofuran was added dropwise under ice-cooling over 30 minutes to a solution of 13.0 g of {4-(2-methyl)tetrahydrofuran}methanol and 12.5 g of triethylamine in 85 ml of tetrahydrofuran. The reaction fluid was stirred for an hour under ice-cooling and for 2 hours at room temperature. Then, insoluble matters were separated by filtration and the filtrate was concentrated under a reduced pressure to obtain an oily matter. A suspension of this oily matter and 20.7 g of potassium phthalimide in 115 ml of dimethylformamide was stirred at 80°C for 3 hours. The reaction fluid was cooled to room temperature, to which ethyl acetate was added, and the mixture was washed with water. The organic layer was dried over anhydrous magnesium sulfate and concentrated under a reduced pressure to obtain an oily matter. This was purified by silica gel column chromatography (eluent: hexane/ethyl acetate = 2/1) and recrystallization (from ethylacetate and hexane) to obtain 22.1 g of N-{4-(2-methyl)tetrahydrofurylmethyl}phthalimide as colorless crystals.  
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35 (2) A solution of 21.0 g of N-{4-(2-methyl) tetrahydrofurylmethyl}phthalimide and 4.86 g of hydrazine monohydrate (98%) in 100 ml of ethanol was refluxed for 2 hours. The reaction fluid was cooled to room temperature, to which 8.6 ml of concentrated hydrochloric acid were added, and the mixture was stirred for 1.5 hours at room temperature. Insoluble matters were separated by filtration and the filtrate was concentrated under a reduced pressure to remove ethanol. An aqueous sodium hydroxide solution was added to the resulting filtrate to make it alkaline. The aqueous solution thus obtained was extracted with dichloromethane, and the organic layer was dried over anhydrous potassium carbonate and concentrated under an atmospheric pressure to obtain an oily matter. 60 ml of ethyl acetate was added to the oily matter, followed by addition of 30 ml of a solution of hydrogen chloride in ethyl acetate (4 M) under ice-cooling. The crystals thus precipitated out were separated by filtration to obtain 5.70 g of {4-(2-methyl)tetrahydrofurylmethyl}amine hydrochloride as colorless crystals.  
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Reference Example 4 Preparation of {2-methyl-(4-tetrahydrofuran)}methanol (Compound No. C1):

45 (1) A solution of 25.0 g of diethyl malonate in 5 ml of dimethylformamide was added dropwise under ice-cooling over 20 minutes to a suspension of 6.55 g of sodium hydride in 90 ml of dimethylformamide. The reaction fluid was stirred for an hour under ice-cooling, to which a solution of 17.3 g of chloroacetone in 5 ml of dimethylformamide was added, and the mixture was stirred for an hour under ice-cooling and for 6 hours at room temperature. Ethyl acetate was added to the reaction fluid and the mixture was washed with water. The organic layer was dried over anhydrous magnesium sulfate. An oily matter obtained by concentrating the organic layer under a reduced pressure was distilled under vacuum to obtain 14.8 g of diethyl 2-oxopropylmalonate as a yellow oily matter.  
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55 δ<sub>TMS</sub>, CDCl<sub>3</sub>(ppm): 1.27 (6H, t, J=7.3), 2.21 (3H, s), 3.06 (2H, d, J=7.3), 3.86 (1H, t, J=7.3), 4.20 (4H, q, J=7.3)  
ν<sub>MAX</sub>, neat(cm<sup>-1</sup>): 2985, 2940, 1732, 1467, 1448, 1406, 1370, 1332, 1273, 1237, 1161, 1098, 1050, 1026, 867  
b.p.: 125 - 135°C (5 mmHg)

(2) A solution of 11.4 g of diethyl 2-oxopropylmalonate in 30 ml of tetrahydrofuran was added dropwise under ice-

cooling over 20 minutes to a suspension of 5.00 g of lithium aluminum hydride in 100 ml of tetrahydrofuran. The reaction fluid was stirred for an hour under ice-cooling and for 4.5 hours at room temperature, and 10 ml of water was added thereto dropwise under ice-cooling over 20 minutes. The reaction fluid was refluxed for an hour and filtrated. The unfiltered solid was suspended in 200 ml of ethanol and the suspension was refluxed. The suspension was filtrated, and the filtrate combined with the foregoing filtrate was concentrated under a reduced pressure to obtain 7.08 g of 2-hydroxymethyl-1,4-pentanediol as a colorless oily matter.

5  $\nu_{\text{MAX}}$ , neat ( $\text{cm}^{-1}$ ): 3313, 2969, 2928, 1706, 1457, 1420, 1375, 1091, 1050

10 (3) A mixture comprising 7.08 g of 2-hydroxy-methyl-1,4-pentanediol and 7.3 ml of phosphoric acid (85%) was stirred at 120°C for 3 hours. The reaction mixture was cooled to room temperature, to which water was added, and the mixture was extracted with dichloromethane. The organic layer was dried over anhydrous magnesium sulfate and concentrated under a reduced pressure. An oily matter thus obtained was distilled under vacuum to obtain 2.69 g of {2-methyl-(4-tetrahydrofuran)}methanol as a colorless oily matter.

15 Reference Example 5 Preparation of N-((tetrahydro-3-furanyl)methyl)phthalimide (Compound No. D4):

A mixture comprising 30.0 g of (tetrahydro-3-furanyl)methyl tosylate, 23.0 g of potassium phthalimide and 150 ml of DMF was stirred at 80°C for 8 hours. Water was poured into the reaction mixture, and crystals precipitated out were separated by filtration to obtain 27.0 g of N-((tetrahydro-3-furanyl)methyl)phthalimide.

Reference Example 6 Preparation of (tetrahydro-3-furanyl)methyl tosylate (Compound No. D5):

20 A mixture comprising 50 g of (tetrahydro-3-furanyl)methanol, 95 g of tosyl chloride, 52 g of triethylamine and 450 ml of THF was refluxed for 8 hours. After separation of insolubles by filtration, the reaction fluid was concentrated under a reduced pressure, and the residue was purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/7) to obtain 114.5 g of (tetrahydro-3-furanyl)methyl tosylate.

Reference Example 7 Preparation of (tetrahydro-3-furanyl)methyl bromide (Compound No. D6):

25 To a mixture comprising 10 g of phosphorus tribromide, 0.8 g of pyridine and 100 ml of ether were added dropwise 10 g of (tetrahydro-3-furanyl)methanol over 30 minutes. The resulting mixture was stirred for 5.5 hours. The reaction fluid was concentrated under a reduced pressure, and the residue was purified by silica gel column chromatography (eluent: ethyl acetate/hexane = 1/1) to obtain 8.6 g of (tetrahydro-3-furanyl)methyl bromide.

30 Specific examples of the compounds of the formula (1) prepared in accordance with the same procedures as described in Examples 1 through 22 and Reference Examples 1 through 7 and examples of intermediates thereof are illustrated in Tables 1-4 along with the compounds of the Examples and Reference Examples.

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Table 1 (Z=CH-NO<sub>2</sub>, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>5</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

Compound No. R <sub>1</sub> R <sub>2</sub>	Physical Properties
1 H NHMe	$\delta_{TMS}$ (DMSO-d <sub>6</sub> ) (ppm): 1.51-1.63 (1H, m), 1.90-2.04 (1H, m) 2.42-2.54 (1H, m), 2.67-2.91 (3H, br), 3.05-3.25 (2H, br) 3.40-3.47 (1H, br), 3.59-3.81 (3H, br), 6.45-6.55 (1H, br) 7.15-7.28 (1H, br), 9.90-10.1 (1H, br) $\nu_{max}$ (KBr) (cm <sup>-1</sup> ): 3186, 1637, 1584, 1222, 997 m.p.: 140.0-141.0°C
2 H NHEt	$\delta_{TMS}$ (CDCl <sub>3</sub> ) (ppm): 1.21-1.41 (3H, m), 1.65-1.82 (1H, m) 2.05-2.25 (1H, m), 2.50-2.71 (1H, m), 3.02-3.35 (4H, m) 3.55-4.01 (4H, m), 5.41-5.82 (1H, br), 6.58 (1H, s), 10.00- 10.90 (1H, br) $\nu_{max}$ (neat) (cm <sup>-1</sup> ): 3274, 1615, 1233 $n_D$ (18.4°C): 1.5455
3 H NMe <sub>2</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> ) (ppm): 1.57-1.69 (1H, m), 2.11-2.29 (1H, m) 2.45-2.67 (1H, m), 2.94 (6H, s), 3.19-3.35 (2H, m), 3.56 (1H, dd, J=5.2Hz, J=8.8Hz), 3.70-3.99 (3H, m), 6.51 (1H, s) 9.63 (1H, br) $\nu_{max}$ (neat) (cm <sup>-1</sup> ): 3261, 1615, 1515, 1435, 1271

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties	
	R <sub>1</sub>	R <sub>2</sub>
4		$\delta_{TMS}$ (CDCl <sub>3</sub> ) (ppm): 1.60-1.72(1H,m), 1.96-2.01(4H,m) 2.12-2.24(1H,m), 2.51-2.67(1H,m), 3.26-3.37(2H,m)
H		3.41-3.46(4H,m), 3.59(1H,dd,J=5.2Hz,J=8.8Hz), 3.71-3.95(3H,m), 6.60(1H,s), 10.18(1H,br)
pyrolidinyl		$\nu_{max}$ (neat) (cm <sup>-1</sup> ): 3267, 1597, 1457, 1270, 1235
5		$\delta_{TMS}$ (CDCl <sub>3</sub> ) (ppm): 1.52-1.65(1H,m), 2.01-2.14(1H,m)
Me		2.58-2.79(1H,m), 2.88(3H,s), 3.33(2H,d,J=7.3Hz), 3.49-
H		3.54(1H,m), 3.73-3.83(2H,m), 3.89-3.97(1H,m), 6.63(1H,d,J=10.3Hz), 8.14(1H,d,J=10.3Hz)
		$\nu_{max}$ (neat) (cm <sup>-1</sup> ): 1624, 1302, 1252
6		$\delta_{TMS}$ (CDCl <sub>3</sub> ) (ppm): 1.48-1.58(1H,m), 2.01-2.12(1H,m)
Me		2.61-2.70(1H,m), 2.93(3H,s), 3.01(3H,d,J=5.1Hz), 3.20
NHMe		(2H,dd,J=1.5Hz,J=8.8Hz), 3.48(1H,dd,J=5.1Hz,J=8.8Hz) 3.71-3.82(2H,m), 3.89(1H,dt,J=5.1Hz,J=8.8Hz), 6.53 (1H,s), 9.73(1H,br)
		$\nu_{max}$ (neat) (cm <sup>-1</sup> ): 3420, 1616, 1437, 1220
		n <sub>D</sub> (21.4°C): 1.5698

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
7 H $N(Me)Bu-n$	$\delta_{TMS}$ ( $CDCl_3$ , ppm): 1.26 (3H, t, $J=7.3$ ), 1.25–1.35 (2H, m), 1.55–1.68 (3H, m), 2.04–2.17 (1H, m), 2.50–2.64 (1H, m), 2.89 (3H, s), 3.15–3.28 (2H, m), 3.38 (2H, t, $J=7.3$ ), 3.56 (1H, dd, $J=5.1$ , $J=8.8$ ), 3.70–3.94 (3H, m), 6.53 (1H, s), 9.71 (1H, br.) $\nu_{max}$ (neat, $cm^{-1}$ ): 3276, 1682, 1560, 1254
8 Me $NHPr-n$	$\delta_{TMS}$ ( $CDCl_3$ ) (ppm): 1.01 (3H, t, $J=7.3$ Hz), 1.47–1.59 (1H, m), 1.65–1.78 (2H, m), 1.98–2.10 (1H, m), 2.65 (1H, septet, $J=6.6$ Hz), 2.92 (3H, s), 3.18–3.26 (4H, m), 3.49 (1H, dd, $J=5.1$ Hz, $J=8.1$ Hz), 3.70–3.81 (2H, m), 3.89 (1H, dt, $J=5.1$ Hz, $J=8.1$ Hz), 6.52 (1H, s), 9.60 (1H, br.) $\nu_{max}$ (KBr) ( $cm^{-1}$ ): 3430, 1588, 1235
9 Me $NHCH_2$ -propargyl	$\delta_{TMS}$ ( $CDCl_3$ , ppm): 1.50–1.62 (1H, m), 1.95–2.12 (1H, m), 2.38 (1H, t, $J=2.2$ Hz), 2.66 (1H, septet, $J=6.6$ Hz), 2.96 (3H, s), 3.26 (1H, dd, $J=5.1$ Hz, $J=8.1$ Hz), 3.49 (1H, dd, $J=5.1$ Hz, $J=8.1$ Hz), 3.72–3.94 (4H, m), 4.03 (2H, dd, $J=2.2$ Hz, $J=6.6$ Hz), 6.51 (1H, s), 9.57 (1H, br.) $\nu_{max}$ (neat, $cm^{-1}$ ): 3430, 2170, 1586, 1332, 1239 $n_D$ (20.7°C): 1.5682

Table 1 (continued) (Z=CH-NO<sub>2</sub>, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>5</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

Compound No.	Physical Properties
R <sub>1</sub>	
R <sub>2</sub>	
1 0 Me NHCH <sub>2</sub> CH <sub>2</sub> OCH <sub>3</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.46-1.60(1H, m), 1.99-2.07(1H, m), 2.57-2.67(1H, m), 2.92(3H, s), 3.20(2H, dd, J=3.7Hz, J=8.1Hz) 3.38-3.49(3H, m), 3.41(3H, s), 3.58(2H, t, J=5.1Hz), 3.71-3.82(2H, m), 3.88(1H, dt, J=5.1Hz, J=8.1Hz), 6.51(1H, s) 9.53(1H, br.) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3261, 1587, 1251
1 1 Me NMe <sub>2</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.42-1.57(1H, m), 2.00-2.12(1H, m) 2.59-2.71(1H, m), 2.95(6H, s), 2.96(3H, s), 3.17-3.25(2H, m), 3.42(1H, dd, J=5.1, J=8.8), 3.68-3.87(3H, m), 6.34(1H, s) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1524, 1403, 1256
1 2 Et NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> )(ppm): 1.20(3H, t, J=7.3Hz), 1.47-1.62(1H, m) 1.97-2.10(1H, m), 2.54-2.67(1H, m), 3.01(3H, d, J=5.1Hz) 3.05-3.17(2H, m), 3.25(2H, q, J=7.3Hz), 3.49(1H, dd, J=5.1Hz, J=8.1Hz), 3.69-3.79(2H, m), 3.89(1H, dt, J=5.1Hz, J=8.1Hz), 6.55(1H, s), 9.89(1H, br) $\nu_{max}$ (neat)(cm <sup>-1</sup> ): 3422, 1602, 1517, 1236

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.  R <sub>1</sub>  R <sub>2</sub>	Physical Properties
1 3 Et NHEt	$\delta_{TMS}$ ( $CDCl_3$ ) (ppm): 1.19 (3H, t, $J=7.3\text{Hz}$ ), 1.34 (3H, t, $J=7.3\text{Hz}$ ), 1.47–1.59 (1H, m), 1.97–2.09 (1H, m), 2.62 (1H, septet, $J=6.6\text{Hz}$ ), 3.08–3.17 (2H, m), 3.20–3.36 (4H, m), 3.48 (1H, dd, $J=5.1\text{Hz}$ , $J=8.1\text{Hz}$ ), 3.66–3.82 (2H, m), 3.88 (1H, dt, $J=5.1\text{Hz}$ , $J=8.1\text{Hz}$ ), 6.53 (1H, s), 9.69 (1H, br) $\nu_{max}$ (neat) ( $\text{cm}^{-1}$ ): 3444, 1591, 1235
1 4 Et NHPr-n	$\delta_{TMS}$ ( $CDCl_3$ ) (ppm): 1.01 (3H, t, $J=7.3\text{Hz}$ ), 1.19 (3H, t, $J=7.3\text{Hz}$ ), 1.50–1.78 (3H, m), 1.94–2.08 (1H, m), 2.62 (1H, septet, $J=6.6\text{Hz}$ ), 3.13 (2H, dq, $J=5.1\text{Hz}$ , $J=7.3\text{Hz}$ ), 3.20–3.31 (4H, m), 3.48 (1H, dd, $J=5.1\text{Hz}$ , $J=8.1\text{Hz}$ ), 3.69–3.78 (2H, m), 3.88 (1H, dt, $J=5.1\text{Hz}$ , $J=8.1\text{Hz}$ ), 6.54 (1H, s), 9.76 (1H, br) $\nu_{max}$ (KBr) ( $\text{cm}^{-1}$ ): 3430, 1589, 1223
1 5 Pr-n NHMe	$\delta_{TMS}$ ( $CDCl_3$ ) (ppm): 0.91 (3H, t, $J=7.3\text{Hz}$ ), 1.47–1.66 (3H, m), 1.97–2.07 (1H, m), 2.63 (1H, septet, $J=6.6\text{Hz}$ ), 3.00 (3H, d, $J=5.1\text{Hz}$ ), 3.11–3.18 (4H, m), 3.48 (1H, dd, $J=5.1\text{Hz}$ , $J=8.1\text{Hz}$ ), 3.69–3.84 (2H, m), 3.88 (1H, dt, $J=5.1\text{Hz}$ , $J=8.8\text{Hz}$ ), 6.55 (1H, s), 9.88 (1H, br) $\nu_{max}$ (neat) ( $\text{cm}^{-1}$ ): 3258, 1593, 1236

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

	Compound No.	Physical Properties
	$R_1$	
	$R_2$	
5	1 6 Pr-n NHEt	$\delta_{TMS}(CDCl_3)$ (ppm): 0.90 (3H, t, $J=7.3\text{Hz}$ ), 1.34 (3H, t, $J=7.3\text{Hz}$ ), 1.49–1.68 (3H, m), 1.96–2.08 (1H, m), 2.63 (1H, septet, $J=6.6\text{Hz}$ ), 3.10–3.19 (4H, m), 3.31 (2H, dq, $J=5.1\text{Hz}, J=7.3\text{Hz}$ ), 3.47 (1H, dd, $J=5.1\text{Hz}, J=8.1\text{Hz}$ ), 3.73 (2H, q, $J=8.1\text{Hz}$ ), 3.88 (1H, dt, $J=5.1\text{Hz}, J=8.1\text{Hz}$ ), 6.54 (1H, s), 9.69 (1H, br) $\nu_{max}$ (neat) ( $\text{cm}^{-1}$ ): 3447, 1590, 1231
10	1 7 Pr-n SMe	$\delta_{TMS}(CDCl_3)$ (ppm): 0.92 (3H, t, $J=7.3\text{Hz}$ ), 1.51–1.73 (3H, m), 2.00–2.12 (1H, m), 2.44 (3H, s), 2.66 (1H, septet, $J=6.6\text{Hz}$ ), 3.42–3.60 (5H, m), 3.70–3.83 (2H, m), 3.88 (1H, dt, $J=5.1\text{Hz}, J=8.1\text{Hz}$ ), 6.79 (1H, s) $\nu_{max}$ (neat) ( $\text{cm}^{-1}$ ): 1542, 1260
15	1 8 $(CH_2)_3OMe$ NHMe	$\delta_{TMS}(CDCl_3)$ (ppm): 1.47–1.59 (1H, m), 1.83 (2H, quintet, $J=6.6\text{Hz}$ ), 1.98–2.11 (1H, m), 2.59–2.70 (1H, m), 2.80 (3H, d, $J=5.1\text{Hz}$ ), 3.01 (2H, d, $J=6.6\text{Hz}$ ), 3.16 (1H, dd, $J=3.7\text{Hz}, J=8.1\text{Hz}$ ), 3.31 (3H, s), 3.31–3.43 (3H, m), 3.48 (1H, dd, $J=5.1\text{Hz}, J=8.1\text{Hz}$ ), 3.70–3.92 (3H, m), 6.56 (1H, s), 9.85 (1H, br) $\nu_{max}$ (neat) ( $\text{cm}^{-1}$ ): 3421, 1637, 1205
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Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.  $R_1$ $R_2$	Physical Properties
19  $(CH_2)_3OMe$ $SMe$	$\delta_{TMS}(CDCl_3)$ (ppm): 1.53–1.62 (1H, m), 1.87 (2H, quintet, $J=6.6\text{Hz}$ ), 1.97–2.11 (1H, m), 2.44 (3H, s), 2.58–2.70 (1H, m), 3.32 (3H, s), 3.39 (2H, t, $J=6.6\text{Hz}$ ), 3.43–3.53 (3H, m), 3.63 (2H, t, $J=6.6\text{Hz}$ ), 3.70–3.93 (3H, m), 6.80 (1H, s) $\nu_{max}$ (neat) ( $\text{cm}^{-1}$ ): 1542, 1270, 1114

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Table 1 (continued) ( $Z=N-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
20 H NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.62-1.74(1H, m), 2.09-2.22(1H, m) 2.59-2.79(1H, m), 2.96(3H, d, J=5.1Hz), 3.35(2H, t, J=5.1Hz), 3.66-3.80(3H, m), 3.92-4.08(1H, m) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3339, 3280, 1618, 1316, 1231, 1169 m.p.: 99.5-100.7°C
21 H N(Me)Bu-n	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 0.95(3H, t, J=7.3), 1.22-1.42(2H, m) 1.58-1.77(3H, m), 2.07-2.18(1H, m), 2.50-2.62(1H, m), 3.05(3H, s), 3.29-3.46(4H, m), 3.65-3.77(3H, m), 3.94(1H, dt, J=5.1, J=8.1), 6.51(1H, br.) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3285, 1626, 1307
22 H NHOMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.59-1.72(1H, m), 2.06-2.18(1H, m) 2.56-2.72(1H, m), 3.40(2H, t, J=6.6Hz), 3.64(1H, dd, J=8.8Hz, J=4.4Hz), 3.70-3.97(3H, m), 3.88(3H, s), 6.10(1H, br), 10.71(1H, br) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3293, 1602, 1525, 1433, 1215 m.p.: 95-106°C(dec.)

Table 1 (continued) (Z=N-NO<sub>2</sub>, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>5</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

Compound No.	Physical Properties	
	R <sub>1</sub>	R <sub>2</sub>
23		$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.55-1.78(1H, m), 2.06-2.23(1H, m) 2.48-2.65(1H, m), 3.10(6H, s), 3.29-3.50(2H, m), 3.58-3.82 (3H, m), 3.85-4.00(1H, m), 6.77(1H, br-s) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3274, 2940, 1637, 1387, 1075 m.p.: 127.1-128.8°C
24		$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.56-1.71(2H, m), 2.01-2.18(2H, m) 2.48-2.68(2H, m), 3.07(3H, s), 3.20-3.47(3H, m), 3.60-4.01 (9H, m), 6.21-6.83(1H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3276, 2941, 2869, 1623, 1396, 1288, 1074, 910
25		$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.48-1.70(1H, m), 1.94-2.17(1H, m) 2.41-2.68(1H, m), 3.02(3H, s), 3.20-3.97(6H, m), 4.62(2H, s), 6.72(1H, br-s), 7.21-7.41(5H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3283, 1623, 1396, 1297
26		$\delta_{TMS}$ (DMSO-d <sub>6</sub> , ppm): 1.47-1.60(1H, m), 1.85-1.96(1H, m) 2.51-2.62(1H, m), 2.97(3H, s), 3.33-3.51(3H, m), 3.58-3.71 (2H, m), 3.77(1H, dt, J=5.1Hz, J=8.1Hz), 8.37(2H, br.) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3367, 1623, 1577, 1270

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Table 1 (continued) ( $Z=N-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
27 Me $NMe_2$	$\delta_{TMS}$ ( $CDCl_3$ , ppm): 1.50-1.62 (1H, m), 1.95-2.10 (1H, m) 2.56-2.69 (1H, m), 2.96 (6H, s), 2.99 (3H, s), 3.26-3.40 (2H, m), 3.47 (1H, dd, $J=5.1, J=8.8$ ), 3.70-4.02 (3H, m) $\nu_{max}$ (neat, $cm^{-1}$ ): 1439, 1244
28 Et $NH_2$	$\delta_{TMS}$ ( $CDCl_3$ ) (ppm): 1.20 (3H, t, $J=7.3Hz$ ), 1.55-1.71 (1H, m) 1.97-2.08 (1H, m), 2.58-2.70 (1H, m), 3.32 (1H, dd, $J=8.1Hz$ , $J=14.7Hz$ ), 3.42-3.50 (3H, m), 3.56 (1H, dd, $J=5.1Hz$ , $J=8.1Hz$ ), 3.71-3.83 (2H, m), 3.93 (1H, dt, $J=5.1Hz$ , $J=8.1Hz$ ), 8.24 (2H, br) $\nu_{max}$ (neat) ( $cm^{-1}$ ): 3385, 1616, 1575, 1263
29 Et $NHMe$	$\delta_{TMS}$ ( $CDCl_3$ ) (ppm): 1.17 (3H, t, $J=7.3Hz$ ), 1.48-1.72 (1H, m) 1.95-2.12 (1H, m), 2.38-2.52 (1H, m), 2.98 (3H, d, $J=5.1Hz$ ) 3.21-3.39 (2H, m), 3.52-3.92 (6H, m) $\nu_{max}$ (KBr) ( $cm^{-1}$ ): 3299, 1632, 1320, 1235 m.p.: 118.5-125.0°C

Table 1 (continued) (Z=N-N0<sub>2</sub>, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>5</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

5	Compound No.	Physical Properties
10	R <sub>1</sub>	
15	R <sub>2</sub>	
20	3 0 CH <sub>2</sub> CH=CH <sub>2</sub> NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.55-1.72(1H,m), 1.92-2.09(1H,m) 2.48-2.62(1H,m), 2.78(3H,s), 3.19(1H,dd, J=8.0, J=13.9) 3.45(1H,dd, J=7.3, J=13.9), 3.49-3.60(1H,m), 3.70-3.95 (5H,m), 5.15-5.27(2H,m), 5.70-5.89(1H,m), 8.53(1H,br-s) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3338, 2935, 1624, 1541 semi-solid
25	3 1 benzyl N(Me)benzyl	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.38-1.56(1H,m), 1.71-1.96(1H,m) 2.08-2.33(1H,m), 2.63(3H*1/2,s), 2.65(3H*1/2,s), 2.73- 2.82(1H,m), 2.94-3.04(1H,m), 3.30-3.44(1H,m), 3.64-3.79 (3H,m), 4.27(1H,dd, J=15.4, J=3.7), 4.59(1H,d, J=15.4) 4.91(1H*1/2,d, J=14.7), 4.99(1H,s), 5.08(1H*1/2,d, J=14.7), 7.18-7.38(10H,m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1656, 1530, 1283, 1079 m.p.: 70-74°C
30	3 2 CO-cyclopropyl N(Me)CO-cyclo- propyl	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 0.98-1.07(4H,m), 1.14-1.23(4H,m) 1.60-1.75(2H,m), 1.81-1.92(1H,m), 2.01-2.14(1H,m), 2.73 (1H,br), 3.24(3H,br-s), 3.53-3.58(1H,m), 3.71-3.94(5H,m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1698, 1557, 1284 oily
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Table 1 (continued) (Z=N-NO<sub>2</sub>, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>5</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

	Compound No. R <sub>1</sub> R <sub>2</sub>	Physical Properties
5	3 3 CO-cyclohexyl N(Me)CO-cyclo- hexyl	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.13-1.34(6H, m), 1.42-1.92(15H, m) 2.00-2.13(1H, m), 2.34-2.48(1H, m), 2.57-2.75(2H, m), 3.19 3H, s), 3.49-3.65(3H, m), 3.71-3.93(3H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1704, 1558, 1451, 1287
10	3 4 COCH <sub>3</sub> N(Me)COCH <sub>3</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.52-1.68(1H, m), 2.02-2.14(1H, m) 2.20(3H, s), 2.40(3H, s), 2.62-2.78(1H, m), 3.16(3H, s) 3.48-3.95(6H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1706, 1558, 1274 oily
15	3 5 COC <sub>2</sub> H <sub>5</sub> N(Me)COC <sub>2</sub> H <sub>5</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.11-1.26(6H, m), 1.54-1.73(1H, m) 2.00-2.15(1H, m), 2.33-2.80(5H, m), 3.17(3H, br-s), 3.47- 3.94(6H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1709, 1558, 1461, 1374, 1285
20	3 6 COCH(CH <sub>3</sub> ) <sub>2</sub> N(Me)COCH(Me) <sub>2</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.15-1.26(12H, m), 1.57-1.70(1H, m) 2.02-2.14(1H, m), 2.57-2.76(2H, m), 2.95-3.12(1H, m), 3.22 (3H, s), 3.50-3.92(6H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1706, 1559, 1286, 1068 oily
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Table 1 (continued) ( $Z=N-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No. R <sub>1</sub> R <sub>2</sub>	Physical Properties
3 7 COCH=CH <sub>2</sub> NCO(Me)CH=CH <sub>2</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.50-1.72 (1H, m), 2.00-2.16 (1H, m) 2.57-2.80 (1H, m), 3.19 (3H, s), 3.53-3.59 (1H, m), 3.68-3.96 (5H, m), 5.80-5.93 (2H, m), 6.26-6.63 (4H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1698, 1554, 1404, 1284
3 8 COOC <sub>2</sub> H <sub>5</sub> N(Me)COOC <sub>2</sub> H <sub>5</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.49-1.69 (1H, m), 2.07-2.18 (1H, m) 2.60-2.83 (1H, br), 3.10-3.36 (4H, br), 3.47-3.62 (2H, br) 3.81 (3H, s), 3.84 (3H, s), 3.71-3.94 (3H, m) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 1690, 1542, 1263, 1057
3 9 H N(Me)COOBenzyl	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.47-1.60 (1H, m), 2.04-2.17 (1H, m) 2.44-2.57 (1H, m), 3.22-3.28 (2H, m), 3.26 (3H, s), 3.49 (1H, dd, J=5.1, J=8.8), 3.78-3.82 (2H, m), 3.88 (1H, dt, J=5.1, J= 8.8), 5.25 (2H, s), 7.35-7.42 (5H, m), 9.71 (1H, br.) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3215, 1733, 1606, 1260, 1163
4 0 COPhenyl N(Me)COPhenyl	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.50-1.80 (1H, m), 1.87-2.03 (1H, m) 2.51 (3H, s), 2.57-2.70 (1H, m), 3.03-3.12 (1H, m), 3.19-3.27 (1H, m), 3.37-3.54 (1H, m), 3.64-3.90 (3H, m), 7.43-7.75 (10H, m) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 1698, 1545, 1450, 1263 m.p.: 133-135°C (dec.)

Table 1 (continued) ( $Z=N-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
4 1 CO(p-t-butyl-phenyl) N(Me)CO(p-t-butylphenyl)	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.34(9H, s), 1.35(9H, s), 1.54-1.66(1H, m), 1.85-1.96(1H, m), 2.50(3H, s), 2.50-2.62(1H, m), 3.03(1H, dd, J=6.6, J=13.9), 3.18(1H, dd, J=8.1, J=13.9), 3.35-3.43(1H, m), 3.67-3.85(3H, m), 7.46-7.64(8H, m) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 1696, 1542, 1267 m.p.: 152.4-153.0°C
4 2 CO(p-Cl-Phenyl) N(Me)CO(P-Cl-phenyl)	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.55-1.72(1H, m), 1.88-2.05(1H, m) 2.53-2.70(1H, m), 2.60(3H, s), 3.13-3.33(2H, m), 3.38-3.52(1H, m), 3.66-3.76(2H, m), 3.81-3.89(1H, m), 7.49(2H, d, J=8.1), 7.51(4H, s), 7.62(2H, d, J=8.1) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 1692, 1550, 1444, 1267, 1092 m.p.: 149°C(dec.)
4 3 CO-furyl N(Me)COfuryl	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.64-1.80(1H, m), 1.93-2.10(1H, m) 2.66-2.87(1H, m), 3.16(3H, s), 3.51-3.60(1H, m), 3.71-3.93(5H, m), 6.55-6.60(2H, m), 7.23-7.27(2H, m), 7.60(2H, d, J=2.2) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 1683, 1546, 1473, 1277, 1060

Table 1 (continued) ( $Z=N-NO_2$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
4 4 COMe NMe <sub>2</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.55-1.67(1H, m), 2.00-2.12(1H, m) 2.16(3H, s), 2.47-2.58(1H, m), 3.13(6H, br.s), 3.40-3.89 (6H, m) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 1692, 1590, 1501, 1240 m.p.: 89.0-89.7°C
4 5 COEt NMe <sub>2</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.19(3H, t, J=7.3), 1.54-1.67(1H, m) 1.97-2.09(1H, m), 2.17-2.58(3H, m), 3.08(3H, br.s), 3.18 (3H, s), 3.43-3.55(2H, m), 3.67-3.90(4H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1685, 1589, 1508, 1247
4 6 CO-phenyl NMe <sub>2</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.64-1.77(1H, m), 2.00-2.13(1H, m) 2.55-2.76(7H, m), 3.53-3.62(1H, m), 3.74-3.95(5H, m), 7.36 -7.78(5H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1681, 1499, 1255
4 7 CON(CH <sub>3</sub> ) <sub>2</sub> NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.55-1.68(1H, m), 2.00-2.18(1H, m) 2.42-2.64(1H, m), 2.81(6H*1/3, s), 3.02(6H*2/3, s), 3.02 (6H*1/3, s), 3.19(6H*2/3, s), 3.25-3.32(2H, m), 3.50-3.57 (1H, m), 3.71-3.93(3H, m), 8.99(1H, br) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 1683, 1589, 1489, 1385, 1254, 1124 oily

Table 1 (continued) (Z=N-NO<sub>2</sub>, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>5</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

Compound No. R <sub>1</sub> R <sub>2</sub>	Physical Properties
4 8 Et N(Me)COMe	$\delta_{\text{TMS}}$ (CDCl <sub>3</sub> , ppm): 1.20-1.34(3H, m), 1.55-1.70(1H, m) 2.04-2.17(1H, m), 2.17(3H, s), 2.55-2.85(1H, m), 3.11(3H, br.s), 3.25-3.60(4H, m), 3.70-3.95(4H, m) $\nu_{\text{max}}$ (neat, cm <sup>-1</sup> ): 1695, 1564, 1506, 1256

Table 1 (continued) (Z=N-CN, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>5</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

Compound No.	Physical Properties
R <sub>1</sub>	
R <sub>2</sub>	
4 9 H Me	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.55-1.66(1H, m), 2.04-2.14(1H, m) 2.34(3H, s), 2.51-2.62(1H, m), 3.36(2H, t, J=6.6Hz), 3.59 (1H, dd, J=5.1Hz, J=8.8Hz), 3.69-3.81(2H, m), 3.92(1H, dt, J=5.1Hz, J=8.8Hz), 6.04(1H, br.) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3260, 2169, 1609, 1561
5 0 H SMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.61-1.74(1H, m), 2.06-2.19(1H, m) 2.50(3H, br.), 2.60(1H, br.), 3.38(2H, br.), 3.62-3.81(3H, m), 3.94(1H, dt, J=5.1Hz, J=8.1Hz), 6.30(1H*1/2, br.), 6.88 (1H*1/2, br.) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3263, 2165, 1553 m.p.: 112.8-114.0°C
5 1 Me Me	$\delta_{TMS}$ (DMSO-d <sub>6</sub> , ppm): 1.50-1.60(1H, m), 1.88-2.00(1H, m) 2.35(3H*3/5, s), 2.36(3H*3/5, s), 2.50-2.62(1H, m), 2.97 (2/5*3H, s), 3.10(3/5*3H, s), 3.35-3.55(3H, m), 3.58-3.74 (3H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 2175, 1577

Table 1 (continued) ( $Z=N-CN$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
5 2 Pr-n NHMe	$\delta_{TMS}$ ( $CDCl_3$ , ppm): 0.92 (3H, t, $J=7.3Hz$ ), 1.54-1.67 (3H, m) 2.00-2.10 (1H, m), 2.54-2.68 (1H, m), 3.15 (3H, d, $J=4.4Hz$ ) 3.19-3.40 (4H, m), 3.57 (1H, dd, $J=4.4Hz, J=8.8Hz$ ), 3.68 (1H, dd, $J=5.9Hz, J=8.8Hz$ ), 3.78 (1H, dt, $J=5.9Hz, J=8.1Hz$ ), 3.93 (1H, dt, $J=5.9Hz, J=8.1Hz$ ), 5.33 (1H, br.) $\nu_{max}$ (neat, $cm^{-1}$ ): 3289, 2168, 1553, 1423

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_1=Me$ ,  $X_2=X_3=X_4=X_5=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
5 3 H NHMe	$\delta_{TMS}$ ( $CDCl_3$ , ppm): 1.26-1.33 (3H, m), 1.64-1.76 (1H, m) 2.14-2.30 (2H, m), 2.88-2.96 (3H, m), 3.20-3.26 (2H, m), 3.71-3.98 (3H, m), 6.59 (1H, s), 10.23-10.33 (1H, m) $\nu_{max}$ ( $KBr$ , $cm^{-1}$ ): 3277, 3212, 3096, 2968, 2872, 1626, 1595 1433, 1375, 1239, 1171, 1139, 1010, 867, 755, 735 m.p.: 127.3°C-127.9°C

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_5=Me$ ,  $X_1=X_2=X_3=X_4=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties	
	R <sub>1</sub>	R <sub>2</sub>
5 4	H NHMe	$\delta_{TMS}$ (DMSO-d <sub>6</sub> , ppm): 1.00 (3H, d, J=6.6Hz), 1.90-2.05 (2H, m), 2.65-2.85 (3H, br.), 3.15-3.45 (3H, m), 3.75-3.90 (3H, m) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3274, 1628, 1586, 1367, 1230, 1011 m.p.: 127.5-129.0°C
5 5	Et NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.00-1.10 (3H, m), 1.19 (3H, t, J=7.3Hz) 1.87-2.07 (2H, m), 3.00 (3H, d, J=5.1Hz), 3.20-4.02 (8H, m) 6.54 (1H, s), 9.88 (1H, br.) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3422, 1597, 1236, 1019

Table 1 (continued) ( $Z=N-NO_2$ ,  $X_5=Me$ ,  $X_1=X_2=X_3=X_4=X_6=X_7=H$  in formula (1))

Compound No.	Physical Properties	
	R <sub>1</sub>	R <sub>2</sub>
5 6	H NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.11 (3H, d, J=6.6), 2.01-2.14 (2H, m) 2.96 (3H, d, J=5.1), 3.28-3.38 (3H, m), 3.67 (1H, dd, J=4.4, J=8.8), 3.90 (1H, dd, J=6.6, J=8.8), 4.07 (1H, t, J=6.6) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3304, 1618, 1420, 1233

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_7=Me$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
57	$\delta_{TMS}(CDCl_3, ppm)$ : 1.12-1.30(3H, m), 1.63-1.90(1H, m) 2.19-2.29(1H, m), 2.64(1H, br.), 2.87(3H*1/2, d, $J=4.4\text{Hz}$ ) 3.00(3H*1/2, d, $J=4.4\text{Hz}$ ), 3.19-3.45(2H, m), 3.68-4.13(3H, m), 6.60(1H, s), 10.20-10.25(1H, br.) $\nu_{max}(KBr, cm^{-1})$ : 3189, 2968, 1637, 1583, 1541, 1420, 1387 1222, 1171, 999, 750, 700 m.p.: 114.0-120.5°C

Table 1 (continued) ( $Z=N-NO_2$ ,  $X_7=Me$ ,  $X_1=X_2=X_3=X_4=X_5=X_6=H$  in formula (1))

Compound No.	Physical Properties
$R_1$	
$R_2$	
5 8 H NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.23 (3H*2/3, d, J=6.6), 1.31 (3H*1/3, d, J=5.9), 1.81–1.90 (1H*2/3, m), 2.24–2.34 (1H*1/3, m), 2.57–2.71 (1H, m), 2.96 (3H, d, J=5.1), 3.32–3.35 (2H, m), 3.52–3.57 (1H, m), 3.75–3.77 (1H, m), 3.96–4.02 (1H, m), 4.11–4.19 (1H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3305, 2967, 2934, 2869, 1618, 1561, 1419, 1328, 1236, 1174, 1145, 787
5 9 COC <sub>2</sub> H <sub>5</sub> NCO(Me)C <sub>2</sub> H <sub>5</sub>	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.16–1.28 (10H, m), 1.76–1.78 (1H, m), 2.26–2.85 (5H, m), 3.17 (3H, brs), 3.45–4.15 (5H, m) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 2975, 2944, 2875, 1710, 1559, 1457, 1376, 1286, 1208, 1179, 1106, 1059, 953, 887, 834, 816

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Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_5=X_7=Me$ ,  $X_1=X_2=X_3=X_4=X_6=H$  in formula (1))

Compound No.	Physical Properties	
	$R_1$	$R_2$
6 0		$\delta_{TMS}(CDCl_3, ppm): 0.80-1.25(6H, m), 1.97-2.02(1H, m)$ $2.42-2.60(1H, m), 2.87-2.96(3H, m), 3.08-3.51(3H, m)$ $3.59-3.76(1H, m), 3.98-4.20(1H, m), 5.85(1H, br-s), 6.21$ (1H, br-s), 6.60(1H, s)

Table 1 (continued) ( $Z=N-NO_2$ ,  $X_5=X_7=Me$ ,  $X_1=X_2=X_3=X_4=X_6=H$  in formula (1))

Compound No.	Physical Properties	
	$R_1$	$R_2$
6 1		$\delta_{TMS}(CDCl_3, ppm): 0.87-1.30(6H, m), 1.99-2.05(1H, m)$ $2.43-2.54(1H, m), 2.94-2.98(3H, m), 3.21-3.48(3H, m)$ $3.63-3.72(1H, m), 3.97-4.14(1H, m)$ $\nu_{max}(\text{neat, cm}^{-1}): 3309, 2970, 2934, 2878, 1716, 1617, 1569$ $1560, 1420, 1328, 1227, 1174, 1145, 1046, 864, 787$

Table 1 (continued) ( $Z=CH-NO_2$ ,  $X_6=X_7=Me$ ,  $X_1=X_2=X_3=X_4=X_5=H$  in formula (1))

Compound No. R <sub>1</sub> R <sub>2</sub>	Physical Properties
62 H NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.22 (3H, s), 1.33 (3H, s), 1.44–1.51 (1H, m), 2.02 (1H, dd, J=12.5, J'=8.1), 2.69 (1H, septet, J=7.3) 2.87 (3H*1/2, d, J=4.4), 3.00 (3H*1/2, d, J=4.4), 3.20–3.36 (2H, m), 3.56–3.62 (1H, m), 3.94–4.00 (1H, m), 6.32 (1H*1/2, br), 6.60 (1H, s), 6.61 (1H*1/2, br), 10.25 (1H, br) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3192, 2967, 1616, 1571, 1387, 1248, 1052 988, 926, 764 m.p.: 132.0–133.1°C

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Table 1 (continued) ( $Z=N-NO_2$ ,  $X_6=X_7=Me$ ,  $X_1=X_2=X_3=X_4=X_5=H$  in formula (1))

Compound No.  $R_1$ $R_2$	Physical Properties
6 3 H SMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.23 (3H, s), 1.34 (3H, s), 1.47 (1H, dd, J=13.2, J=7.3), 2.04 (1H, dd, J=13.2, J=8.1), 2.53 (3H, s), 2.72 (1H, septet, J=7.3), 3.36-3.51 (2H, m), 3.62 (1H, dd, J=8.8, J=5.9), 4.00 (1H, dd, J=8.8, J=6.6), 10.11 (1H, br) $\nu_{max}$ (KBr, cm <sup>-1</sup> ): 3369, 2974, 1562, 1453, 1198, 1051, 794 m.p.: 47.1-53.3°C
6 4 H NHMe	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.22 (3H, s), 1.33 (3H, s), 1.43 (1H, dd, J=12.5, J=7.3), 2.01 (1H, dd, J=12.5, J=8.1), 2.68 (1H, septet, J=7.3), 2.97 (3H, d, J=4.4), 3.35 (1H, t, J=5.1), 3.62 (1H, dd, J=8.8, J=5.1), 3.95 (1H, dd, J=8.8, J=7.3) $\nu_{max}$ (neat, cm <sup>-1</sup> ): 3305, 2970, 1616, 1568, 1418, 1328, 1233, 1173, 1047

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Table 1 (continued) (Z=N-N0<sub>2</sub>, X<sub>5</sub>=Et, X<sub>1</sub>=X<sub>2</sub>=X<sub>3</sub>=X<sub>4</sub>=X<sub>6</sub>=X<sub>7</sub>=H in formula (1))

Compound No.	Physical Properties
R <sub>1</sub>	
R <sub>2</sub>	
65	$\delta_{TMS}$ (CDCl <sub>3</sub> ,ppm):1.07-1.14(3H,m),1.96-2.20(2H,m) 2.45(3H,s),3.32-3.72(4H,m),3.94-4.06(2H,m),6.58(1H, s),10.6(1H,br.)
H	
NHMe	
	$\nu_{max}$ (neat,cm <sup>-1</sup> ):3420,1562,1341,1233

Table 2

(X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =X <sub>5</sub> =X <sub>6</sub> =X <sub>7</sub> =H in formula (2))			
Compound No.	R <sub>11</sub>	R <sub>10</sub>	Physical Properties
A1			$\delta_{TMS}$ (CDCl <sub>3</sub> ,ppm):1.61-1.71(1H,m),2.01-2.11(1H,m),2.67-2.72(1H,m),2.63(3H,s),3.41- 3.60(2H,m),3.78-3.95(4H,m),4.30(2H,s),4.35(2H,s),9.62(1H,br-s)
H			
Me			$\nu_{max}$ (KBr,cm <sup>-1</sup> ):3294,2869,1596,1188 m.p.:117.5-118.9°C
A2			$\delta_{TMS}$ (CDCl <sub>3</sub> ,ppm):1.63-1.71(1H,m),2.02-2.12(1H,m),2.54- 2.63(1H,m),2.67(3H,s),3.05(3H,s),3.26-3.93(6H,m),4.29(2H,s),4.32(2H,s)
Me			
Me			$\nu_{max}$ (neat,cm <sup>-1</sup> ):3482,2940,2873,1608,1375,1290
A3			$\delta_{TMS}$ (CDCl <sub>3</sub> ,ppm):1.24(3H,t,J=7.3Hz),1.58-1.71(1H,m),1.99-2.19(1H,m),2.59- 2.62(1H,m),2.67(3H,s),3.31-3.57(3H,m),3.69-3.92(4H,m),4.36(2H,s),4.39(2H,s)
Et			
Me			$\nu_{max}$ (neat,cm <sup>-1</sup> ):1613,1325
A4			$\delta_{TMS}$ (CDCl <sub>3</sub> ,ppm):1.54-1.70(1H,m),2.01-2.13(1H,m),2.54-2.62(1H,m),2.64(3H,s),3.26- 3.94(6H,m),4.01(2H,d,J=6.6Hz),4.27(2H,s),4.34(2H,s),5.28-5.37(2H,m),5.77- 5.92(1H,m)
CH <sub>2</sub> -CH=CH <sub>2</sub>			
Me			$\nu_{max}$ (neat,cm <sup>-1</sup> ):2956,1594,1298

Table 2 (continued)

(X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =X <sub>5</sub> =X <sub>6</sub> =X <sub>7</sub> =H in formula (2))			
	Compound No.	R <sub>11</sub> R <sub>10</sub>	Physical Properties
5	A5		$\delta_{TMS}(CDCl_3, ppm): 1.19(3H, t, J=7.3), 1.57-1.69(1H, m) 1.98-2.10(1H, m), 2.50-2.62(1H, m), 2.86(2H, q, J=7.3) 3.04(3H, s), 3.42(1H, dd, J=7.3, J=13.9), 3.48(1H, dd, J=5.1, J=8.8), 3.61(1H, dd, J=7.3, J=13.9), 4.71-4.92(3H, m) 4.36(2H, s), 4.38(2H, s)$
10	Me		
Et			$\nu_{MAX}(\text{neat}, \text{cm}^{-1}): 1606, 1379, 1273$
15	A6		$\delta_{TMS}(CDCl_3, ppm): 1.19(6H, d, J=6.6), 1.56-1.67(1H, m) 1.98-2.11(1H, m), 2.53-2.65(1H, m), 3.04(3H, s), 3.18(1H, septet, J=6.6), 3.33(1H, dd, J=7.3, J=13.9), 3.49(1H, dd, J=5.9, J=8.8), 3.61(1H, dd, J=7.3, J=13.9), 3.71-3.91(3H, m) 4.43(2H, s), 4.45(2H, s)$
20	Me		
Pr-iso			$\nu_{MAX}(\text{neat}, \text{cm}^{-1}): 1609, 1386, 1272$
25	A7		$\delta_{TMS}(CDCl_3, ppm): 1.59-1.69(1H, m), 1.99-2.10(1H, m) 2.46-2.58(1H, m), 3.03(3H, s), 3.32(1H, dd, J=7.3, J=13.9) 3.45(1H, dd, J=8.8, J=5.9), 3.60(1H, dd, J=8.1, J=13.9) 3.70-3.89(3H, m), 3.98(2H, s), 4.31(2H, s), 4.38(2H, s) 7.36-7.40(5H, m)$
30	benzyl		$\nu_{MAX}(KBr, \text{cm}^{-1}): 1604, 1388, 1289$ m.p. : 111-114°C

Table 3

(R <sub>7</sub> =H in formula (5))			
	Compound No.	X <sub>1</sub> , X <sub>2</sub> , X <sub>3</sub> , X <sub>4</sub> , X <sub>5</sub> X <sub>6</sub> , X <sub>7</sub>	Physical Properties
40	B1		$\delta_{TMS}(CDCl_3, ppm): 1.36(2H, br.), 1.52-1.64(1H, m), 1.98-2.10(1H, m), 2.32(1H, septet, J=7.3Hz), 2.72(2H, d, J= 7.3Hz), 3.51(1H, dd, J=5.9Hz, J=8.8Hz), 3.75(1H, q, J=7.3Hz), 3.82-3.91(2H, m)$
45	X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =H X <sub>5</sub> =X <sub>6</sub> =X <sub>7</sub> =H		$\nu_{MAX}(\text{neat}, \text{cm}^{-1}): 3363, 1660, 1060$
50	B2		$\delta_{TMS}(CDCl_3, ppm): 1.07(3H, d, J=6.6Hz), 1.46(2H, br.) 1.78-2.04(2H, m), 2.65(1H, dd, J=8.1Hz, J=12.5Hz), 2.85(1H, dd, J=5.1Hz, J=8.1Hz), 3.32(1H, t, J=8.1Hz), 3.57(1H, dd, J=6.6Hz, J=8.1Hz), 3.92-4.03(2H, m)$
55	X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =H X <sub>5</sub> =Me X <sub>6</sub> =X <sub>7</sub> =H		
	B3		$\delta_{TMS}(CDCl_3, ppm): 0.92(3H, t, J=7.3), 1.29-1.42(1H, m) 1.47-1.56(3H, m), 1.71-1.95(2H, m), 2.66(1H, dd, J=8.8, J=12.5), 2.83(1H, dd, J=5.1, J=12.5), 3.41(1H, dd, J=6.6, J=8.8), 3.59(1H, dd, J=5.1, J=8.8), 3.91-4.00(2H, m)$
	X <sub>5</sub> =Et X <sub>6</sub> =X <sub>7</sub> =H		

Table 3 (continued)

(R <sub>7</sub> =H in formula (5))	
Compound No. X <sub>1</sub> ,X <sub>2</sub> ,X <sub>3</sub> ,X <sub>4</sub> ,X <sub>5</sub> X <sub>6</sub> ,X <sub>7</sub>	Physical Properties
B4 X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =H X <sub>5</sub> =X <sub>6</sub> =H X <sub>7</sub> =Me Hydrochloric acid salt	δ <sub>TMS</sub> (CDCl <sub>3</sub> ,ppm): 1.12(3H,s), 1.21(3H,s), 1.41(1H,dd, J=12.5Hz,J=8.8Hz), 1.87-1.95(1H,m), 2.50-2.63(1H,m) 2.78(2H,d,J=7.3Hz), 3.48(1H,dd,J=8.8Hz,J=6.6Hz), 3.83(1H,dd,J=8.8Hz,J=7.3Hz)

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Table 4 (formula (11))

	Compound No.	Physical Properties
5	X <sub>1</sub> , X <sub>2</sub> , X <sub>3</sub> , X <sub>4</sub> , X <sub>5</sub>	
10	X <sub>6</sub> , X <sub>7</sub>	
15	W <sub>3</sub>	
20	C 1 X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =H X <sub>5</sub> =X <sub>6</sub> =H X <sub>7</sub> =Me W <sub>3</sub> =OH	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.23(3H*1/2,d, J=5.9), 1.27(3H*1/2,d, J=5.9), 1.54-1.65(1H,m), 1.78-1.87(1H,m), 2.32(1H,br-s) 2.44-2.57(1H,m), 3.51-3.66(2H,m), 3.70-3.87(1H,m), 3.90 -4.11(2H,m) b.p. (4mmHg): 70-74°C
25	C 2 X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =H X <sub>5</sub> =H X <sub>5</sub> =X <sub>7</sub> =Me W <sub>3</sub> =OH	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 0.99(3H*1/2,d, J=7.3), 1.22(3H*1/2,d, J=7.3) 1.84-2.10(3H,m), 3.52-3.63(2H,m), 3.67-3.76(2H, m), 4.00-4.08(1H,m)
30	C 3 X <sub>1</sub> =X <sub>2</sub> =X <sub>3</sub> =X <sub>4</sub> =H X <sub>5</sub> =H X <sub>6</sub> =X <sub>7</sub> =Me W <sub>3</sub> =OH	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.22(3H,s), 1.30(3H,s), 1.43(1H,dd, J=12.5Hz, J=8.1Hz), 1.90(1H,dd, J=12.5Hz, J=8.1Hz), 2.54- 2.68(1H,m), 2.63(1H,brs), 3.56-3.68(3H,m), 3.97(1H,t, J=8.1Hz)
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Table 4 (continued) (formula (11))

	Compound No. $X_1, X_2, X_3, X_4, X_5$ $X_6, X_7$ $W_3$	Physical Properties
5	D 1 $X_1=X_2=X_3=X_4=H$ $X_5=X_6=H$ $X_7=Me$ $W_3=OSO_2CH_3$	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.24 (3H*3/5, d, J=5.9), 1.28 (3H*2/5, d, J=5.9), 1.61-1.72 (1H, m), 1.81-1.90 (1H*3/5, m), 2.19-2.27 (1H*2/5, m), 2.66-2.79 (1H, m), 3.02 (3H, s), 3.53 (1H*3/5, dd, J=9.5, 5.9), 3.78 (1H*2/5, dd, J=9.5, 5.9), 4.03-4.25 (4H, m). $\nu_{MAX}$ (neat, cm <sup>-1</sup> ): 3355, 2974, 2938, 2873, 1717, 1457, 1355, 1176, 1092, 1049, 977, 956, 831, 752
10	D 2 $X_1=X_2=X_3=X_4=H$ $X_5=X_6=H$ $X_7=Me$ $W_3=$ phthalimide	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 1.22 (3H*3/5, d, J=5.9), 1.30 (3H*2/5, d, J=5.9), 1.53-1.61 (1H, m), 1.82-1.92 (1H*3/5, m), 2.08-2.18 (1H*2/5, m), 2.72-2.86 (1H, m), 3.54 (1H*3/5, dd, J=6.6, 8.8) 3.63-3.84 (3H+1H*2/5, m), 3.97-4.04 (1H*3/5, m), 4.14-4.21 (1H*2/5, m), 7.71-7.90 (4H, m)
15	D 3 $X_1=X_2=X_3=X_4=H$ $X_5=H$ $X_6=X_7=Me$ $W_3=$ phthalimide	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm): 0.94-1.26 (6H, m), 1.88-2.00 (1H, m) 2.30-2.82 (1H, m), 3.41-4.19 (5H, m), 7.71-7.89 (4H, m) $\nu_{MAX}$ (neat, cm <sup>-1</sup> ): 2975, 2937, 2849, 1768, 1709, 1608, 1467, 1438, 1399, 1308, 1089, 1051, 909, 720 m.p.: 71.5°C~72.3°C

Table 4 (formula (11))

	Compound No.	Physical Properties
5	$X_1, X_2, X_3, X_4, X_5$	
10	$X_6, X_7$	
15	$W_3$	
20	D 4 $X_1=X_2=X_3=X_4=H$ $X_5=X_6=X_7=H$ $W_3 =$ phthalimide	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm) : 1.69-1.81 (1H, m), 1.98-2.11 (1H, m) 2.74 (1H, septet, J=7.3Hz), 3.61 (2H, dd, J=5.9Hz, J=8.1Hz) 3.65-3.88 (4H, m), 3.95 (1H, dt, J=5.9Hz, J=8.1Hz), 7.71- 7.80 (2H, m), 7.84-7.89 (2H, m) $\nu_{MAX}$ (neat, cm <sup>-1</sup> ) : 1701, 1399, 1050, 719
25	D 5 $X_1=X_2=X_3=X_4=H$ $X_5=X_6=X_7=H$ $W_3 = OSO_2-tolyl$	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm) : 1.55 (1H, septet, J=6.6Hz), 1.94-2.07 (1H, m), 2.46 (3H, s), 2.59 (1H, septet, J=6.6Hz), 3.49 (1H, dd, J=5.1Hz, J=9.5Hz), 3.64-3.81 (3H, m), 3.92 (1H, t, J= 8.8Hz), 3.99 (1H, dd, J=6.6Hz, J=9.5Hz), 7.36 (2H, d, J= 8.1Hz), 7.79 (2H, d, J=8.1Hz)
30	D 6 $X_1=X_2=X_3=X_4=H$ $X_5=X_6=X_7=H$ $W_3 = Br$	$\delta_{TMS}$ (CDCl <sub>3</sub> , ppm) : 1.62-1.76 (1H, m), 2.05-2.16 (1H, m) 2.70 (1H, septet, J=7.3Hz), 3.40 (2H, dd, J=1.5Hz, J=7.3Hz) 3.45-3.53 (1H, m), 3.60 (1H, dd, J=5.1Hz, J=8.8Hz), 3.80 (1H, t, J=7.3Hz), 3.89-3.95 (1H, m)

50 In the same manner as in the preceding Example 1 to 22 and Reference example 1 to 7, comparative compound 1 to 3 and 5 which were used in Test example were prepared.

## Comparative compound 1

55 1-((tetrahydro-2-furanyl)methylamino)-1-methylamino-2-nitroethylene

$\delta_{TMS}$  (CDCl<sub>3</sub>, ppm) : 1.62-1.75 (1H, m), 1.90-2.08 (3H, m), 2.82 (3H, d, J=5.0Hz), 3.27-3.37 (1H, m), 3.54-3.62 (1H,

m), 3.77-3.93 (2H, m), 4.02-4.07 (1H, m), 6.58 (1H, s), 6.94 (1H, br), 10.27 (1H, br)  
 $\nu_{MAX}$  (KBr, cm<sup>-1</sup>): 3265, 3200, 1622, 1584, 1375, 1225, 1010  
m.p.: 136-137.5°C

5 Comparative compound 2

1-((2-furylmethyl)amino)-1-methylamino-2-nitroethylene

10  $\delta_{TMS}$  (DMSO-d<sub>6</sub>, ppm): 2.67-2.92 (3H, br), 4.30-4.56 (2H, br), 6.36 (1H, d, J=2.9Hz), 6.42 (1H, d, J=2.9Hz), 6.45-  
6.57 (1H, br), 7.63 (1H, br), 9.94 (1H, br), 10.19 (1H, br)  
 $\nu_{MAX}$  (KBr, cm<sup>-1</sup>): 3261, 1629, 1580, 1438, 1382, 1242  
m.p.: 135.1-136.5°C

15 Comparative compound 3

1-tetrahydrofurfuryl-2-methyl-3-nitroguanidine

20  $\delta_{TMS}$  (CDCl<sub>3</sub>, ppm): 1.54-1.73 (1H, m), 1.87-2.20 (3H, m), 2.94 (3H, d, J=4.5Hz), 3.18-3.35 (1H, m), 3.54-3.71 (1H,  
m), 3.75-3.95 (2H, m), 4.01-4.15 (1H, m), 6.93 (1H, br), 9.41 (1H, br)  
 $\nu_{MAX}$  (neat)(cm<sup>-1</sup>): 3300, 1640, 1561, 1307, 1205  
m.p.: 79.5-82.5°C

Next, the insecticidal compositions of the present invention are more particularly described by way of the following formulation examples, in which all "part or parts" are "part or parts by weight".

25 Formulation Example 1:

20 parts of the compound of the invention, 10 parts of Sorpol 355S (surfactant available from Toho Chem. Co.) and 70 parts of xylene were uniformly stirred and mixed to give an emulsion.

30 Formulation Example 2:

10 parts of the compound of the invention, 2 parts of sodium alkynaphthalenesulfonate, one part of sodium ligninsulfonate, 5 parts of white carbon and 82 parts of diatomaceous earth were uniformly stirred and mixed to give 100 parts of a wettable powder.

Formulation Example 3:

40 0.3 part of the compound of the invention and 0.3 part of white carbon were uniformly mixed, and 99.2 parts of clay and 0.2 part of Driless A (available from Sankyo Co.) were added thereto and uniformly ground and mixed to give 100 parts of a powder preparation.

Formulation Example 4:

45 2 parts of the compound of the invention, 2 parts of white carbon, 2 parts of sodium ligninsulfonate and 94 parts of Dentonite were uniformly ground and mixed, and water was added thereto and kneaded, granulated and dried to give 100 parts of a granular preparation.

Formulation Example 5:

50 20 parts of the compound of the invention and 5 parts of 20% aqueous solution of polyvinyl alcohol were fully stirred and mixed, and 75 parts of 0.8% aqueous solution of xanthane gum was added thereto and again stirred and mixed to give 100 parts of a flowable preparation.

Formulation Example 6:

10 parts of the compound of the invention, 3 parts of carboxymethyl cellulose, 2 parts of sodium ligninsulfonate, one part of sodium dioctylsulfosuccinate and 84 parts of water were uniformly wet-ground to give 100 parts of a flowable

preparation.

Next, explanation is made concretely by way of the following test examples to clarify the excellent insecticidal activity exhibited by the compounds of the formula (1) according to the invention.

5    Test Example 1 Effect on *Laodelphax striatellus* Fallen - smaller brown planthopper:

The compound of the invention was dissolved in acetone to a predetermined concentration, and 3 ml of the acetone solution was applied over a bundle of several rice seedlings (about third leaf stage). After drying in air, the treated seedling were covered with a metal gauze cylinder, in which ten female adults of smaller brown planthopper were released,  
10 followed by placing in a temperature controlled room at 25°C. After 48 hours, the mortality was checked. The results are shown in Table 5.

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Table 5 Effect on Laodelphax striatellus Fallen -  
smaller brown planthopper

Test Compound	Mortality (%)	
	1000 ppm	.200 ppm
Nos. 1	100	100
2	100	70
3	100	100
6	100	100
7	100	100
8	100	50
11	100	100
12	100	100
13	100	100
15	100	100
18	100	100
20	100	100
23	100	100
25	100	100
27	100	100
29	100	100
31	100	100
32	100	100
33	100	100
34	100	100
35	100	100

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Table 5 (Cont'd)

Test Compound	Mortality (%)	
	1000 ppm	200 ppm
Nos. 36	100	100
37	100	100
38	100	100
39	100	100
40	100	100
41	100	70
42	100	70
43	100	100
44	100	100
45	100	100
46	100	70
47	100	100
48	100	100
54	100	100
55	100	100
56	100	100
57	100	100
58	100	100
59	100	100
60	100	100
61	100	100

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Table 5 (Cont'd)

Test Compound	Mortality (%)	
	1000 ppm	200 ppm
Nos. 62	100	100
Comp. Compound (1)	0	0
Comp. Compound (2)	0	0
Comp. Compound (3)	0	0
Untreated	0	0

Comparative Compound (1): 1-((tetrahydro-2-furanyl)-  
methylamino)-1-methylamino-2-nitroethylene

Comparative Compound (2): 1-((2-furylmethyl)amino)-1-  
methylamino-2-nitroethylene

Comparative Compound (3): 1-tetrahydrofurfuryl-2-methyl-  
3-nitroguanidine

Test Example 2 Effect on resistant strain of *Neophotettix cincticeps* Unler - resistant green rice leafhopper:

The compound of the invention was dissolved in acetone to a predetermined concentration and 3 ml of the acetone solution was applied over a bundle of several rice seedlings (about 3rd leaf stage). After drying in air, the treated seedlings were covered with a metal gauze cylinder, in which ten female adults of resistant green rice leafhopper were released, followed by placing in a temperature controlled room at 25°C. After 48 hours, the mortality was checked. The results are shown in Table 6.

Table 6 Effect on resistant strain of Nephrotettix cincticeps Uhler - resistant green rice leafhopper

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Test Compound	Mortality (%)	
	1000 ppm	200 ppm
Nos. 1	100	100
2	100	100
3	100	100
4	100	70
5	100	70
6	100	100
7	100	100
8	100	70
9	100	100
11	100	100
12	100	100
13	100	100
14	100	70
15	100	100
16	100	70
18	100	100
20	100	100
21	100	100
23	100	100

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Table 6 (Cont'd)

Test Compound	Mortality (%)	
	1000 ppm	200 ppm
Nos. 24	100	100
25	100	100
26	100	100
28	100	100
29	100	100
30	100	100
31	100	70
32	100	100
33	100	100
34	100	100
35	100	100
36	100	100
37	100	100
38	100	100
39	100	100
40	100	100
41	100	100
42	100	100
43	100	100

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Table 6 (Cont'd)

Test Compound	Mortality (%)	
	1000 ppm	200 ppm
Nos. 44	100	100
45	100	100
46	100	100
47	100	100
48	100	100
49	100	70
50	100	100
51	100	100
53	100	70
54	100	100
55	100	100
56	100	100
57	100	100
58	100	100
59	100	100
60	100	100
61	100	100
62	100	100
63	100	70
64	100	100

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Table 6 (Cont'd)

Test Compound	Mortality (%)	
	1000 ppm	200 ppm
Comp. Compound (1)	0	0
Comp. Compound (2)	0	0
Comp. Compound (3)	0	0
Untreated	0	0

Comparative Compound (1): 1-{{(tetrahydro-2-furanyl)-methylamino}-1-methylamino-2-nitroethylene}

Comparative Compound (2): 1-{{(2-furylmethyl)amino}-1-methylamino-2-nitroethylene}

Comparative Compound (3): 1-tetrahydrofuryl-2-methyl-3-nitroguanidine

#### Test Example 3 Effect on *Spodoptera litura* Fabricius - Common cutworm

The emulsion of the compound of the invention prepared according to Formulation Example 1 was diluted with distilled water to a predetermined concentration, to which a spreading agent (New Gramin available from Sankyo Co.) was added at a concentration of 0.02%. Leaves of Ipomea batatas were immersed fully in the dilution. After drying in air, the leaves were transferred into a plastic cup with a diameter of 9 cm and a depth of 4 cm. Ten second-instar larvae of Common cutworm were placed in the cup at 25°C to eat the leaves. After 72 hours, the mortality was checked. The results are shown in Table 7.

Table 7

Effect on <i>Spodoptera litura</i> Fabricius - Common cutworm		
Test Compound	Mortality (%)	
	1000 ppm	500 ppm
Nos. 1	100	100
20	100	100
23	100	100
25	100	80

Table 7 (continued)

Effect on <u>Spodoptera litura</u> Fabricius - Common cutworm		
Test Compound	Mortality (%)	
	1000 ppm	500 ppm
32	100	60
33	100	80
34	100	80
35	100	100
36	100	80
37	100	70
39	100	80
41	100	60
42	100	100
43	100	80
44	100	60
45	100	60
57	100	80
59	100	60
Comp. Compound (1)	0	0
Comp. Compound (2)	0	0
Comp. Compound (3)	0	0
Untreated	0	0
Comparative Compound (1): 1-({(tetrahydro-2-furanyl)methylamino}-1-methylamino-2-nitroethylene		
Comparative Compound (2): 1-({(2-furylmethyl)amino}-1-methylamino-2-nitroethylene		
Comparative Compound (3): 1-tetrahydrofuryl-2-methyl-3-nitroguanidine		

Test Example 4 Effect on Myzus persicae Sulzer - Green peach aphid:

The emulsion of the compound of the invention prepared according to formulation Example 1 was diluted with distilled water to a predetermined concentration, to which a spreading agent (New Gramin available from Sankyo Co.) was added at a concentration of 0.02%. The dilution thus prepared was sprayed over eggplant seedlings of 2nd or 3rd leaf stage, on which green peach aphids had been parasitic. The seedlings were grown in a green house. After 48 hours, the number of living aphids was compared to determine the mortality. The results are shown in Table 8.

Table 8

Effect on <u>Myzus persicae</u> Suezer - green peach aphid		
Test Compound	Mortality (%)	
	100 ppm	10 ppm
Nos. 1	100	50
6	100	100
13	100	56
15	100	51

Table 8 (continued)

Effect on <u>Myzus persical</u> Suezer - green peach aphid			
	Mortality (%)		
	100 ppm	10 ppm	
5	18	100	45
10	20	100	100
15	32	99	40
20	33	100	72
25	34	100	60
30	35	100	77
35	36	100	73
40	39	94	34
45	40	97	41
50	44	94	72
55	54	93	0
60	56	95	33
65	57	100	61
70	58	100	65
75	62	100	77
80	Nos. 64	100	96
85	Comp. Compound (1)	0	0
90	Comp. Compound (2)	0	0
95	Untreated	0	0
Comparative Compound (1): 1-{{(tetrahydro-2-furanyl)methylamino}-1-methylamino-2-nitroethylene}			
Comparative Compound (2): 1-{{(2-furylmethyl)amino}-1-methylamino-2-nitroethylene}			

40 Test Example 5 Effect on Blattella germanica Linne - German cockroach:

The compound of the invention was dissolved in acetone and diluted with acetone to a predetermined concentration. The acetone solution was applied on the bottom face of a Tall-skirted dish (height : 9 cm, diameter : 9 cm). After drying the dish in air, ten male adults of German cockroach were released therein. After 48 hours, the mortality was checked. The results are shown in Table 9.

Table 9

Effect on <u>Blattella germanica</u> Linne - german cockroach			
	Mortality (%)		
	1000 ppm	100 ppm	
50	Nos. 1	100	100
55	20	100	100
60	35	100	100
65	58	100	100

Table 9 (continued)

Effect on <u>Blattella germanica</u> Linne - german cockroach		
Test Compound	Mortality (%)	
	1000 ppm	100 ppm
Comp. Compound (4)	0	0
Untreated	0	0
Comparative Compound (4): 3-((2-chloropyridine-5-yl)-methyl)-1-methyl-2-nitroguanidine (compound described in Japanese Patent Laid-Open No. 157308/1991)		

Next, explanation is made concretely by way of the following test examples to clarify the insecticidal activity of the intermediates of the formula (2) according to the present invention.

Test Example 6 Effect on Laodelphax striatellus Fallen - smaller brown planthopper:

The compound of the invention was dissolved in acetone to a predetermined concentration and 3 ml of the acetone solution was applied over a bundle of several rice seedlings (about 3rd leaf stage). After drying in air, the treated seedlings were covered with a metal gauze cylinder, in which ten female adults of smaller brown planthopper were released, followed by placing in a temperature controlled room at 25°C. After 48 hours, the mortality was checked. The results are shown in Table 10.

Table 10

Effect on <u>Laodelphax striatellus</u> Fallen - smaller brown planthopper		
Test Compound	Mortality (%)	
	100 ppm	
Nos. A1	30	
A2	100	
A5	100	
A6	100	
Comp. Compound (5)	0	
Untreated	0	
Comparative Compound (5): 1-((tetrahydro-2-furanyl)methylamino)-2-nitroimino-5-methyl-hexahydro-1,3,5-triazine		

Test Example 7 Effect on resistant strain of Nephrotetrix cincticeps Uhler - resistant green rice leafhopper:

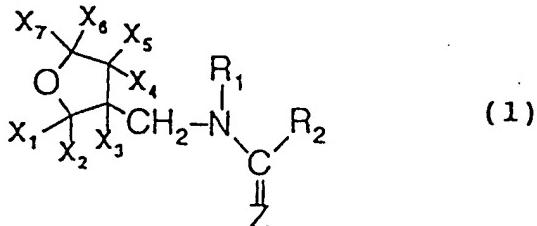
The compound of the invention was dissolved in acetone to a predetermined concentration and 3 ml of the acetone solution was applied on a bundle of several rice seedlings (about 3rd leaf stage). After drying in air, the treated seedlings were covered with a metal gauze cylinder, in which ten female adults of resistant green rice leafhopper were released, followed by placing in temperature controlled room at 25°C. After 48 hours, the mortality was checked. The results are shown in Table 11.

Table 11

Effect on resistant strain of <u>Nephotettix cincticeps</u> Uhler - resistant green rice leafhopper	
Test Compound	Mortality (%)
	100 ppm
Nos. A1	100
A2	100
A5	100
A6	100
A7	100
Comp. Compound (5)	0
Untreated	0
Comparative Compound (5): 1-{{(tetrahydro-2-furanyl)-methylamino}-2-nitroimino-5-methyl-hexahydro- 1,3,5-triazine}	

## Claims

1. A (tetrahydro-3-furanyl)methylamine derivative of a formula (1):

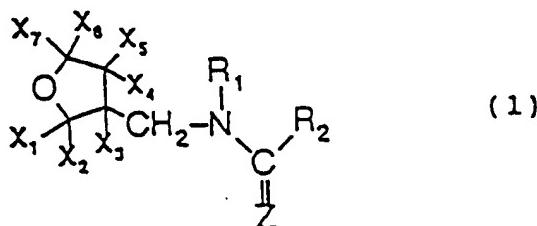


where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> represent each a hydrogen atom or an alkyl group having from 1 to 4 carbon atoms; R<sub>1</sub> represents a hydrogen atom, an alkyl group having from 1 to 5 carbon atoms, an alkenyl group having 3 carbon atoms, a benzyl group, an alkoxyalkyl group having from 2 to 4 carbon atoms (in its whole group), an alkyloxycarbonyl group having from 1 to 3 carbon atoms in its alkyloxy portion, a phenoxy carbonyl group, an alkylcarbonyl group having from 1 to 6 carbon atoms in its alkyl portion, an alkenylcarbonyl group having from 2 to 3 carbon atoms in its alkenyl portion, a cycloalkylcarbonyl group having from 3 to 6 carbon atoms in its cycloalkyl portion, a benzoyl group, a benzoyl group substituted by 1 to 3 alkyl group(s) having from 1 to 4 carbon atoms, a benzoyl group substituted by 1 to 3 halogen atom(s), a 2-furanylcarbonyl group or an N,N-dimethylcarbamoyl group; R<sub>2</sub> represents a hydrogen atom, an amino group, a methyl group, an alkylamino group having from 1 to 5 carbon atoms, a di-substituted alkylamino group having from 2 to 5 carbon atoms (in its whole group), a 1-pyrrolidinyl group, an alkenylamino group having 3 carbon atoms, an alkylnylamino group having 3 carbon atoms, a methoxyamino group, an alkoxyalkylamino group having from 2 to 4 carbon atoms (in its whole group), a methylthio group, or -N(Y<sub>1</sub>)Y<sub>2</sub> (where Y<sub>1</sub> represents an alkyloxycarbonyl group having from 1 to 3 carbon atoms in its alkyloxy portion, a phenoxy carbonyl group, an alkylcarbonyl group having from 1 to 6 carbon atoms in its alkyl portion, an alkenylcarbonyl group having from 2 to 3 carbon atoms in its alkenyl portion, a cycloalkylcarbonyl group having from 3 to 6 carbon atoms in its cycloalkyl portion, a benzoyl group, a benzoyl group substituted by 1 to 3 alkyl group(s) having from 1 to 4 carbon atoms, a benzoyl group substituted by 1 to 3 halogen atom(s), a 2-furanylcarbonyl group, an N,N-dimethylcarbamoyl group, a (tetrahydro-3-furanyl)methyl group or a benzyl group, and Y<sub>2</sub> represents a hydrogen atom or an alkyl group having from 1 to 5 carbon atoms); and Z represents =N-NO<sub>2</sub>, =CH-NO<sub>2</sub> or =N-CN.

2. The (tetrahydro-3-furanyl)methylamine derivative as claimed in Claim 1, in which X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are

each a hydrogen atom or an alkyl group having from 1 to 4 carbon atoms; R<sub>1</sub> is a hydrogen atom, an alkyl group having from 1 to 3 carbon atoms or an alkenyl group having 3 carbon atoms; R<sub>2</sub> is an alkylamino group having from 1 to 3 carbon atoms or a dimethylamino group; and Z is =CH-NO<sub>2</sub> or =N-NO<sub>2</sub>.

- 5     3. The (tetrahydro-3-furanyl)methylamine derivative as claimed in Claim 2, in which X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are each a hydrogen atom, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>6</sub> are each a hydrogen atom and X<sub>7</sub> is a methyl group, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>6</sub> and X<sub>7</sub> are each a hydrogen atom and X<sub>5</sub> is a methyl group, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub> and X<sub>5</sub> are each a hydrogen atom and X<sub>6</sub> and X<sub>7</sub> are each a methyl group; R<sub>1</sub> is a hydrogen atom; R<sub>2</sub> is a methylamino group or a dimethylamino group; and Z is =CH-NO<sub>2</sub> or =N-NO<sub>2</sub>.
- 10    4. The (tetrahydro-3-furanyl)methylamine derivative as claimed in Claim 3, in which X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are each a hydrogen atom, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>6</sub> are each a hydrogen atom and X<sub>7</sub> is a methyl group; R<sub>1</sub> is a hydrogen atom; R<sub>2</sub> is a methylamino group; and Z is =CH-NO<sub>2</sub>.
- 15    5. The (tetrahydro-3-furanyl)methylamine derivative as claimed in Claim 3, in which X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are each a hydrogen atom, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>6</sub> are each a hydrogen atom and X<sub>7</sub> is a methyl group; R<sub>1</sub> is a hydrogen atom; R<sub>2</sub> is a methylamino group; and Z is =N-NO<sub>2</sub>.
- 20    6. The (tetrahydro-3-furanyl)methylamine derivative as claimed in Claim 1, in which X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are each a hydrogen atom, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>6</sub> are each a hydrogen atom and X<sub>7</sub> is a methyl group; R<sub>1</sub> and Y<sub>1</sub> are concurrently an alkyloxycarbonyl group having from 1 to 3 carbon atoms in its alkyloxy portion an alkylcarbonyl group having from 1 to 6 carbon atoms in its alkyl portion, an alkenylcarbonyl group having from 2 to 3 carbon atoms in its alkenyl portion, a cycloalkylcarbonyl group having from 3 to 6 carbon atoms in its cycloalkyl portion, a benzoyl group, a benzoyl group substituted by 1 to 3 alkyl group(s) having from 1 to 4 carbon atoms, a benzoyl group substituted by 1 to 3 halogen atom(s) a 2-furanylcarbonyl group or an N,N-dimethylcarbamoyl group, and Y<sub>2</sub> is a methyl group; and Z is =N-NO<sub>2</sub>.
- 25    7. The (tetrahydro-3-furanyl)methylamine derivative as claimed in Claim 6, in which X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are each a hydrogen atom, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>6</sub> are each a hydrogen atom and X<sub>7</sub> is a methyl group; R<sub>1</sub> and Y<sub>1</sub> are concurrently an alkylcarbonyl group having from 1 to 4 carbon atoms in its alkyl portion or a cyclopropylcarbonyl group, and Y<sub>2</sub> is a methyl group; and Z is =N-NO<sub>2</sub>.
- 30    8. The (tetrahydro-3-furanyl)methylamine derivative as claimed in Claim 1, in which X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> and X<sub>7</sub> are each a hydrogen atom, or X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> and X<sub>6</sub> are each a hydrogen atom and X<sub>7</sub> is a methyl group; R<sub>1</sub> is an alkylcarbonyl group having from 1 to 4 carbon atoms in its alkyl portion, R<sub>2</sub> is a dimethylamino group; and Z is =N-NO<sub>2</sub>.
- 35    9. An insecticide containing as an effective ingredient a compound of a formula (1):



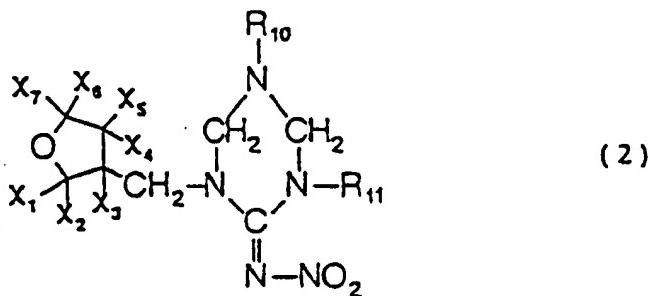
50    where X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> and Z are defined as in claim 1.

- 55    10. The insecticide as claimed in claim 9, in which in formula (1) X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> and Z are defined as in claim 2.
- 55    11. The insecticide as claimed in claim 10, in which in formula (1) X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> and Z are defined as in claim 3.
- 55    12. The insecticide as claimed in claim 11, in which in formula (1) X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> and Z are defined

as in claim 4.

13. The insecticide as claimed in claim 11, in which in formula (1)  $X_1, X_2, X_3, X_4, X_5, X_6, X_7, R_1, R_2$  and  $Z$  are defined as in claim 5.
- 5  
14. The insecticide as claimed in claim 9, in which in formula (1)  $X_1, X_2, X_3, X_4, X_5, X_6, X_7, R_1, Y_1, Y_2$  and  $Z$  are defined as in claim 6.
- 10  
15. The insecticide as claimed in claim 14, in which in formula (1)  $X_1, X_2, X_3, X_4, X_5, X_6, X_7, R_1, Y_1, Y_2$  and  $Z$  are defined as in claim 7.
16. The insecticide as claimed in claim 9, in which in formula (1)  $X_1, X_2, X_3, X_4, X_5, X_6, X_7, R_1, R_2$  and  $Z$  are defined as in claim 8.

15 17. A compound of a formula (2):

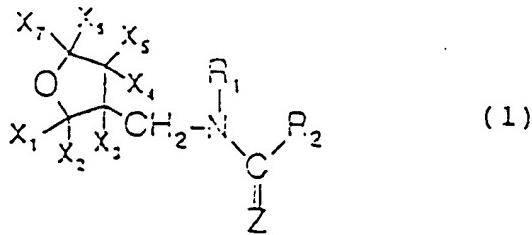


where  $X_1, X_2, X_3, X_4, X_5, X_6$  and  $X_7$  represent each a hydrogen atom or an alkyl group having from 1 to 4 carbon atoms;  $R_{10}$  represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group; and  $R_{11}$  represents an alkyl group having from 1 to 5 carbon atoms or a benzyl group.

30 18. (Tetrahydro-3-furanyl)methylamine.

### 35 Patentansprüche

1. (Tetrahydro-3-furanyl)-methylaminderivat der Formel (1)

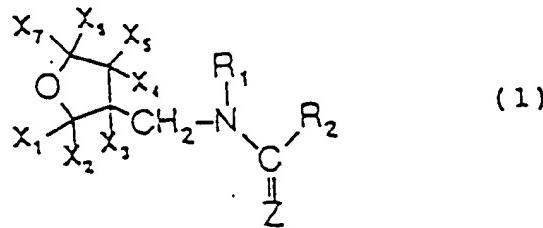


worin  $X_1, X_2, X_3, X_4, X_5, X_6$  und  $X_7$  jeweils ein Wasserstoffatom oder eine Alkylgruppe mit 1 bis 4 Kohlenstoffatomen bedeuten;  $R_1$  für ein Wasserstoffatom, eine Alkylgruppe mit 1 bis 5 Kohlenstoffatomen, eine Alkenylgruppe mit 3 Kohlenstoffatomen, eine Benzylgruppe, eine Alkoxyalkylgruppe mit 2 bis 4 Kohlenstoffatomen (in der gesamten Gruppe), eine Alkoxy carbonylgruppe mit 1 bis 3 Kohlenstoffatomen in deren Alkoxyteil, eine Phenoxy carbonylgruppe, eine Alkyl carbonylgruppe mit 1 bis 6 Kohlenstoffatomen in deren Alkylteil, eine Alkenyl carbonylgruppe mit 2 bis 3 Kohlenstoffatomen in deren Alkenylteil, eine Cycloalkyl carbonylgruppe mit 3 bis 6 Kohlenstoffatomen in deren Cycloalkylteil, eine Benzoylgruppe, eine Benzoylgruppe, substituiert durch 1 bis 3 Alkylgruppe(n) mit 1 bis 4 Kohlenstoffatomen, eine Benzoylgruppe, substituiert durch 1 bis 3 Halogenatom(e), eine 2-Furanyl carbonylgruppe oder eine N,N-Dimethyl carbamoylgruppe steht;  $R_2$  ein Wasserstoffatom, eine Aminogruppe, eine Methylgruppe, eine Alkylaminogruppe mit 1 bis 5 Kohlenstoffatomen, eine disubstituierte Alkylaminogruppe mit 2 bis 5 Kohlen-

stoffatomen (in der gesamten Gruppe), eine 1-Pyrrolidinylgruppe, eine Alkenylaminogruppe mit 3 Kohlenstoffatomen, eine Alkinylaminogruppe mit 3 Kohlenstoffatomen, eine Methoxyaminogruppe, eine Alkoxyalkylaminogruppe mit 2 bis 4 Kohlenstoffatomen (in der gesamten Gruppe), eine Methylthiogruppe oder  $-N(Y_1)Y_2$  bedeutet (worin  $Y_1$  für eine Alkoxycarbonylgruppe mit 1 bis 3 Kohlenstoffatomen in deren Alkoxyteil, eine Phenoxy carbonylgruppe, eine Alkylcarbonylgruppe mit 1 bis 6 Kohlenstoffatomen in deren Alkylteil, eine Alkenylcarbonylgruppe mit 2 bis 3 Kohlenstoffatomen in deren Alkenylteil, eine Cycloalkylcarbonylgruppe mit 3 bis 6 Kohlenstoffatomen in deren Cycloalkylteil, eine Benzoylgruppe, eine Benzoylgruppe, substituiert durch 1 bis 3 Alkylgruppe(n) mit 1 bis 4 Kohlenstoffatomen, eine Benzoylgruppe, substituiert durch 1 bis 3 Halogenatom(e), eine 2-Furanylcarbonylgruppe, eine N,N-Dimethylcarbamoylgruppe, eine (Tetrahydro-3-furanyl)-methylgruppe oder eine Benzylgruppe steht und  $Y_2$  für ein Wasserstoffatom oder eine Alkylgruppe mit 1 bis 5 Kohlenstoffatomen steht); und Z für  $=N-NO_2$ ,  $=CH-NO_2$  oder  $=N-CN$  steht.

2. (Tetrahydro-3-furanyl)-methylaminderivat gemäß Anspruch 1, worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom oder eine Alkylgruppe mit 1 bis 4 Kohlenstoffatomen bedeuten;  $R_1$  ein Wasserstoffatom, eine Alkylgruppe mit 1 bis 3 Kohlenstoffatomen oder eine Alkenylgruppe mit 3 Kohlenstoffatomen wiedergibt;  $R_2$  für eine Alkylaminogruppe mit 1 bis 3 Kohlenstoffatomen oder eine Dimethylaminogruppe steht; und Z für  $=CH-NO_2$  oder  $=N-NO_2$  steht.
3. (Tetrahydro-3-furanyl)-methylaminderivat gemäß Anspruch 2, worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom bedeuten oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  und  $X_6$  jeweils ein Wasserstoffatom wiedergeben und  $X_7$  für eine Methylgruppe steht, oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom bedeuten und  $X_5$  für eine Methylgruppe steht oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$  und  $X_5$  jeweils ein Wasserstoffatom wiedergeben und  $X_6$  und  $X_7$  jeweils für eine Methylgruppe stehen;  $R_1$  ein Wasserstoffatom bedeutet;  $R_2$  eine Methylaminogruppe oder eine Dimethylaminogruppe darstellt; und Z für  $=CH-NO_2$  oder  $=N-NO_2$  steht.
4. (Tetrahydro-3-furanyl)-methylaminderivat gemäß Anspruch 3, worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom wiedergeben oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  und  $X_6$  jeweils ein Wasserstoffatom bedeuten und  $X_7$  für eine Methylgruppe steht;  $R_1$  ein Wasserstoffatom darstellt;  $R_2$  eine Methylaminogruppe bedeutet; und Z für  $=CH-NO_2$  steht.
5. (Tetrahydro-3-furanyl)-methylaminderivat gemäß Anspruch 3, worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom wiedergeben oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  und  $X_6$  jeweils ein Wasserstoffatom bedeuten und  $X_7$  für eine Methylgruppe steht;  $R_1$  ein Wasserstoffatom darstellt;  $R_2$  eine Methylaminogruppe bedeutet; und Z für  $=N-NO_2$  steht.
6. (Tetrahydro-3-furanyl)-methylaminderivat gemäß Anspruch 1, worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom wiedergeben oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  und  $X_6$  jeweils ein Wasserstoffatom bedeuten und  $X_7$  für eine Methylgruppe steht;  $R_1$  und  $Y_1$  gleichzeitig eine Alkoxycarbonylgruppe mit 1 bis 3 Kohlenstoffatomen in deren Alkoxyteil, eine Alkylcarbonylgruppe mit 1 bis 6 Kohlenstoffatomen in deren Alkylteil, eine Alkenylcarbonylgruppe mit 2 bis 3 Kohlenstoffatomen in deren Alkenylteil, eine Cycloalkylcarbonylgruppe mit 3 bis 6 Kohlenstoffatomen in deren Cycloalkylteil, eine Benzoylgruppe, eine Benzoylgruppe, substituiert durch 1 bis 3 Alkylgruppe(n) mit 1 bis 4 Kohlenstoffatomen, eine Benzoylgruppe, substituiert durch 1 bis 3 Halogenatom(e), eine 2-Furanylcarbonylgruppe oder eine N,N-Dimethylcarbamoylgruppe bedeuten und  $Y_2$  eine Methylgruppe ist; und Z für  $=N-NO_2$  steht.
7. (Tetrahydro-3-furanyl)-methylaminderivat gemäß Anspruch 6, worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom wiedergeben oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  und  $X_6$  jeweils ein Wasserstoffatom wiedergeben und  $X_7$  eine Methylgruppe ist;  $R_1$  und  $Y_1$  gleichzeitig eine Alkylcarbonylgruppe mit 1 bis 4 Kohlenstoffatomen in deren Alkylteil oder eine Cyclopropylcarbonylgruppe bedeuten und  $Y_2$  eine Methylgruppe wiedergibt; und Z für  $=N-NO_2$  steht.
8. (Tetrahydro-3-furanyl)-methylaminderivat gemäß Anspruch 1, worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom wiedergeben oder  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  und  $X_6$  jeweils ein Wasserstoffatom bedeuten und  $X_7$  eine Methylgruppe ist;  $R_1$  eine Alkylcarbonylgruppe mit 1 bis 4 Kohlenstoffatomen in deren Alkylteil darstellt;  $R_2$  eine Dimethylaminogruppe bedeutet; und Z für  $=N-NO_2$  steht.
9. Insektizid, enthaltend als wirksamen Bestandteil eine Verbindung der Formel (1)

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worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $R_2$  und  $Z$  wie in Anspruch 1 definiert sind.

10. Insektizid gemäß Anspruch 9, worin in Formel (1)  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $R_2$  und  $Z$  wie in Anspruch 2 definiert sind.

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11. Insektizid gemäß Anspruch 10, worin in Formel (1)  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $R_2$  und  $Z$  wie in Anspruch 3 definiert sind.

12. Insektizid gemäß Anspruch 11, worin in Formel (1)  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $R_2$  und  $Z$  wie in Anspruch 4 definiert sind.

13. Insektizid gemäß Anspruch 11, worin in Formel (1)  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $R_2$  und  $Z$  wie in Anspruch 5 definiert sind.

25 14. Insektizid gemäß Anspruch 9, worin in Formel (1)  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $Y_1$ ,  $Y_2$  und  $Z$  wie in Anspruch 6 definiert sind.

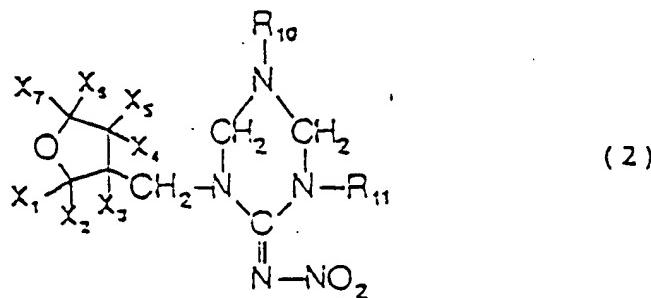
15. Insektizid gemäß Anspruch 14, worin in Formel (1)  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $Y_1$ ,  $Y_2$  und  $Z$  wie in Anspruch 7 definiert sind.

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16. Insektizid gemäß Anspruch 9, worin in Formel (1)  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$ ,  $X_7$ ,  $R_1$ ,  $R_2$  und  $Z$  wie in Anspruch 8 definiert sind.

35 17. Verbindung der Formel (2)

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worin  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  und  $X_7$  jeweils ein Wasserstoffatom oder eine Alkylgruppe mit 1 bis 4 Kohlenstoffatomen bedeuten;  $R_{10}$  für eine Alkylgruppe mit 1 bis 5 Kohlenstoffatomen oder eine Benzylgruppe steht; und  $R_{11}$  eine Alkylgruppe mit 1 bis 5 Kohlenstoffatomen oder eine Benzylgruppe ist.

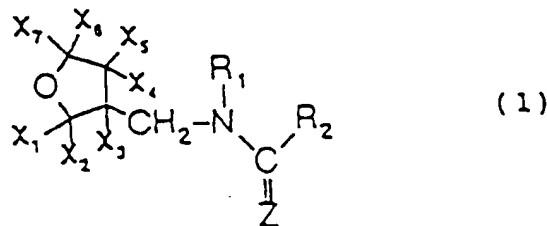
50 18. (Tetrahydro-3-furanyl)-methylamin.

#### Revendications

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1. Dérivé de (tétrahydro-3-furanyl)méthylamine de formule (1):

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où  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  et  $X_7$  représentent chacun un atome d'hydrogène ou un groupe alkyle ayant de 1 à 4 atomes de carbone;  $R_1$  représente un atome d'hydrogène, un groupe alkyle ayant de 1 à 5 atomes de carbone, un groupe alcényle ayant 3 atomes de carbone, un groupe benzyle, un groupe alkoxyalkyle ayant de 2 à 4 atomes de carbone (dans son groupe entier), un groupe alkyloxycarbonyle ayant de 1 à 3 atomes de carbone dans sa partie alkyloxy, un groupe phénoxycarbonyle, un groupe alkylcarbonyle ayant de 1 à 6 atomes de carbone dans sa partie alkyle, un groupe alcénylecarbonyle ayant de 2 à 3 atomes de carbone dans sa partie alcényle, un groupe cycloalkylcarbonyle ayant de 3 à 6 atomes de carbone dans sa partie cycloalkyle, un groupe benzoyle, un groupe benzoyle substitué par 1 à 3 groupes alkyle ayant de 1 à 4 atomes de carbone, un groupe benzoyle substitué par 1 à 3 atomes d'halogène, un groupe 2-furanylcarbonyle ou un groupe N,N-diméthylcarbamoyle;  $R_2$  représente un atome d'hydrogène, un groupe amino, un groupe méthyle, un groupe alkylamino ayant de 1 à 5 atomes de carbone, un groupe alkylamino disubstitué ayant de 2 à 5 atomes de carbone (dans son groupe entier), un groupe 1-pyrrolidinylyle, un groupe alcényleamino ayant 3 atomes de carbone, un groupe alcynyleamino ayant 3 atomes de carbone, un groupe méthoxyamino, un groupe alkoxyalkylamino ayant de 2 à 4 atomes de carbone (dans son groupe entier), un groupe méthylthio ou  $-N(Y_1)Y_2$  (où  $Y_1$  représente un groupe alkyloxycarbonyle ayant de 1 à 3 atomes de carbone dans sa partie alkyloxy, un groupe phénoxycarbonyle, un groupe alkylcarbonyle ayant de 1 à 6 atomes de carbone dans sa partie alkyle, un groupe alcénylecarbonyle ayant de 2 à 3 atomes de carbone dans sa partie alcényle, un groupe cycloalkylcarbonyle ayant de 3 à 6 atomes de carbone dans sa partie cycloalkyle, un groupe benzoyle, un groupe benzoyle substitué par 1 à 3 groupes alkyle ayant de 1 à 4 atomes de carbone, un groupe benzoyle substitué par 1 à 3 atomes d'halogène, un groupe 2-furanylcarbonyle, un groupe N,N-diméthylcarbamoyle, un groupe (tétrahydro-3-furanyl)méthyle ou un groupe benzyle, et  $Y_2$  représente un atome d'hydrogène ou un groupe alkyle ayant de 1 à 5 atomes de carbone; et  $Z$  représente  $=N-NO_2$ ,  $=CH-NO_2$  ou  $=N-CN$ .

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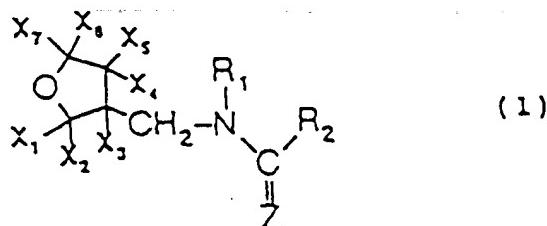
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2. Dérivé de (tétrahydro-3-furanyl)méthylamine selon la revendication 1 où  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  et  $X_7$  sont chacun un atome d'hydrogène ou un groupe alkyle ayant de 1 à 4 atomes de carbone;  $R_1$  est un atome d'hydrogène, un groupe alkyle ayant de 1 à 3 atomes de carbone ou un groupe alcényle ayant 3 atomes de carbone;  $R_2$  est un groupe alkylamino ayant de 1 à 3 atomes de carbone ou un groupe diméthylamino; et  $Z$  est  $=CH-NO_2$  ou  $=N-NO_2$ .
3. Dérivé de (tétrahydro-3-furanyl)méthylamine selon la revendication 2 où  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  et  $X_7$  sont chacun un atome d'hydrogène ou  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  et  $X_6$  sont chacun un atome d'hydrogène et  $X_7$  est un groupe méthyle ou  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$  et  $X_5$  sont chacun un atome d'hydrogène et  $X_6$  et  $X_7$  sont chacun un groupe méthyle;  $R_1$  est un atome d'hydrogène;  $R_2$  est un groupe méthylamino ou un groupe diméthylamino; et  $Z$  est  $=CH-NO_2$  ou  $=N-NO_2$ .
4. Dérivé de (tétrahydro-3-furanyl)méthylamine selon la revendication 3 où  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  et  $X_7$  sont chacun un atome d'hydrogène ou  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  et  $X_6$  sont chacun un atome d'hydrogène et  $X_7$  est un groupe méthyle;  $R_1$  est un atome d'hydrogène;  $R_2$  est un groupe méthylamino; et  $Z$  est  $=CH-NO_2$ .
5. Dérivé de (tétrahydro-3-furanyl)méthylamine selon la revendication 3 où  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  et  $X_7$  sont chacun un atome d'hydrogène ou  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  et  $X_6$  sont chacun un atome d'hydrogène et  $X_7$  est un groupe méthyle;  $R_1$  est un atome d'hydrogène;  $R_2$  est un groupe méthylamino; et  $Z$  est  $=N-NO_2$ .
6. Dérivé de (tétrahydro-3-furanyl)méthylamine selon la revendication 1 où  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  et  $X_7$  sont chacun un atome d'hydrogène ou  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$  et  $X_6$  sont chacun un atome d'hydrogène et  $X_7$  est un groupe méthyle;  $R_1$  et  $Y_1$  sont simultanément un groupe alkyloxycarbonyle ayant de 1 à 3 atomes de carbone dans sa partie alkyloxy, un groupe alkylcarbonyle ayant de 1 à 6 atomes de carbone dans sa partie alkyle, un groupe alcénylecarbonyle ayant de 2 à 3 atomes de carbone dans sa partie alcényle, un groupe cycloalkylcarbonyle ayant de 3 à 6 atomes de carbone dans sa partie cycloalkyle, un groupe benzoyle, un groupe benzoyle substitué par 1 à 3 groupes alkyle ayant de 1 à 4 atomes de carbone, un groupe benzoyle substitué par 1 à 3 atomes d'halogène, un groupe 2-fura-

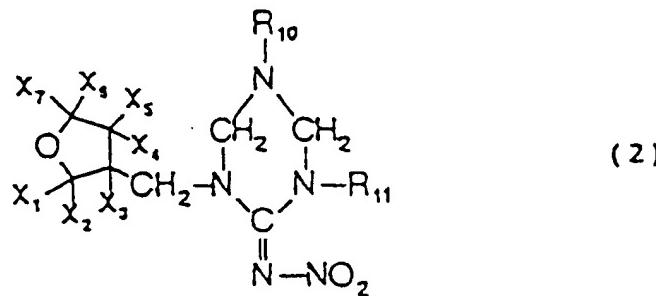
nylcarbonyle ou un groupe N,N-diméthylcarbamoyle, et Y<sub>2</sub> est un groupe méthyle; et Z est =N-NO<sub>2</sub>.

7. Dérivé de (tétrahydro-3-furanyl)méthylamine selon la revendication 6 où X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> et X<sub>7</sub> sont chacun un atome d'hydrogène ou X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> et X<sub>6</sub> sont chacun un atome d'hydrogène et X<sub>7</sub> est un groupe méthyle; R<sub>1</sub> et Y<sub>1</sub> sont simultanément un groupe alkylcarbonyle ayant de 1 à 4 atomes de carbone dans sa partie alkyle ou un groupe cyclopropylcarbonyle, et Y<sub>2</sub> est un groupe méthyle; et Z est =N-NO<sub>2</sub>.
8. Dérivé de (tétrahydro-3-furanyl)méthylamine selon la revendication 1 où X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub> et X<sub>7</sub> sont chacun un atome d'hydrogène ou X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub> et X<sub>6</sub> sont chacun un atome d'hydrogène et X<sub>7</sub> est un groupe méthyle; R<sub>1</sub> est un groupe alkylcarbonyle ayant de 1 à 4 atomes de carbone dans sa partie alkyle, R<sub>2</sub> est un groupe diméthylamino; et Z est =N-NO<sub>2</sub>.
9. Insecticide contenant comme ingrédient efficace un composé de formule (1):



où X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> et Z sont définis comme dans la revendication 1.

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10. Insecticide selon la revendication 9 où, dans la formule (1), X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> et Z sont définis comme dans la revendication 2.
11. Insecticide selon la revendication 10 où, dans la formule (1), X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> et Z sont définis comme dans la revendication 3.
12. Insecticide selon la revendication 11 où, dans la formule (1), X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> et Z sont définis comme dans la revendication 4.
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13. Insecticide selon la revendication 11 où, dans la formule (1), X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> et Z sont définis comme dans la revendication 5.
14. Insecticide selon la revendication 9 où, dans la formule (1), X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, Y<sub>1</sub>, Y<sub>2</sub> et Z sont définis comme dans la revendication 6.
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15. Insecticide selon la revendication 14 où, dans la formule (1), X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, Y<sub>1</sub>, Y<sub>2</sub> et Z sont définis comme dans la revendication 7.
16. Insecticide selon la revendication 9 où, dans la formule (1), X<sub>1</sub>, X<sub>2</sub>, X<sub>3</sub>, X<sub>4</sub>, X<sub>5</sub>, X<sub>6</sub>, X<sub>7</sub>, R<sub>1</sub>, R<sub>2</sub> et Z sont définis comme dans la revendication 8.
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17. composé de formule (2):



où  $X_1$ ,  $X_2$ ,  $X_3$ ,  $X_4$ ,  $X_5$ ,  $X_6$  et  $X_7$  représentent chacun un atome d'hydrogène ou un groupe alkyle ayant de 1 à 4 atomes de carbone;  $R_{10}$  représente un groupe alkyle ayant de 1 à 5 atomes de carbone ou un groupe benzyle; et  $R_{11}$  représente un groupe alkyle ayant de 1 à 5 atomes de carbone ou un groupe benzyle.

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**18. (Tétrahydro-3-furanyl)méthylamine.**

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